

Sytronix – variable-speed pump drives

Energy-efficient | Intelligent | Cost-effective





Sytronix variable-speed pump drives change the game with hydraulic systems and offer new opportunities for innovative designs. Energy-efficient solutions using components matched to the application and an in-depth knowledge of the technology are key.

Investment in energy saving technology using Bosch Rexroth hydraulics can provide fast returns, with energy savings up to 80%.

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Sytronix – energy-efficient variablespeed pump systems

Older machine designs focused on systems that had the capacity to deliver maximum performance, even though it might have only been for a fraction of the total cycle. Today there is a greater emphasis on reducing energy consumption and noise emissions. Higher energy prices and workplace environmental requirements have engineers rethinking their designs.

Using Sytronix (**s**mart interplay of h**y**draulics and elec**troni**cs) variable-speed pump drives can address these issues by combining the advantages of Bosch Rexroth technologies: reliability of high-performance hydraulics and energy-efficiency and dynamics of high-performance drives and electronics.

Sytronix drives combine matched electric motors, hydraulic pumps, and VFDs (variable frequency drives), which has the potential of significant energy savings and a considerable reduction in noise emissions at a cost that provides an attractive return on investment.

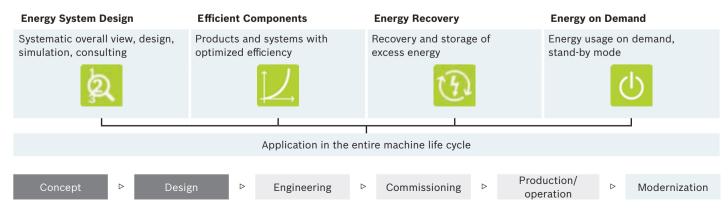
Energy on Demand – powerful hydraulics, intelligent control

By integrating the advantages of hydraulics with the control intelligence of electrical drives, motor speeds can be continually adjusted to match the machine's requirements. The drive speed of the pump can be lowered to an energy-efficient, quiet level when the process requires less than full performance. By having a major portion of the machine cycle time matched to the part-load requirement, energy is saved and noise is reduced.

Sytronix systems are part of Bosch Rexroth's **4EE strategy** for system energy reduction.

4EE ENERGY EFFICIENCY

Rexroth for Energy Efficiency



Sytronix: efficient and versatile

To meet the requirements of pump drive systems – Sytronix systems can provide a number of key advantages:

- Energy savings of up to 80%
- Reduction in noise emissions by up to 20 dB (A)
- Lower investment and reduced operating costs

Sytronix advantages

Reduced energy consumption

Energy savings of up to 80% decrease operating costs and reduce CO_2 emissions.

Lower noise emission

Sytronix drives can reduce the noise emission of the hydraulic power unit up to 20 dB (A). Meeting stringent noise specifications in certain market areas is easier and may be accomplished with noise control measures.

Easier installation and commissioning

Pre-configured Sytronix hydraulic pump drives and assemblies utilize matched components to provide complete pump drive systems. This results in short installation and commissioning times. Rexroth offers more than 100 drive configurations in three different performance classes.

Easier cooling

By lowering the average pump drive speed, variable-speed pump drives can significantly reduce generated heat, minimizing the cost and energy required to cool the hydraulic system.

Lower space requirements

Using Sytronix drives can lower space requirements for the hydraulic system:

- Compact design
- Simpler valve technology and reduced requirements for control electronics
- Reduced hydraulic fluid volume resulting in smaller reservoir requirements



 Reduction in space for cooling due to reduced heat loads and elimination of most noise containment hardware

More reliable operation

- Integrated system design using proven hydraulic and electrical components
- Condition monitoring and diagnosis available in the drive control electronics

Retrofit design assistance

Rexroth can provide customers with support throughout the retrofitting process, from planning to assembly to on-site commissioning.

Compliance with regulatory requirements

Sytronix variable-speed pump drives can assist with compliance for noise control (EU Directive 2003/10/EC) and electric motor energy efficiency (EU Regulation (EC) no. 640/2009).

Application areas

- Wood and paper processing machines
- Plastics processing machines
- Die-casting machines
- Presses
- Machine tools
- Metallurgy

Sytronix system overview

Scalable power and functionality

Sytronix variable-speed pump drives offer a comprehensive range of pumps, controllers, motors and software to suit a wide spectrum of applications. Rexroth provides machine manufacturers support during project planning, utilizing simulation models for system design and component selection. Scalability of performance and function allows for an optimal choice of system components.

When using a cascade system, multiple Sytronix drives can work together to efficiently generate the flow rate required for the process.

Sytronix systems are available as pre-configured systems or as individually configured components.

Always the right Sytronix system

Rexroth offers variable-speed pump drives in three performance classes:

Basic Dynamics

Sytronix FcP – frequency-controlled pump drive

FcP systems are suitable for standard applications with constant pressure control, for open hydraulic systems up to 90 kW. Typical applications are machine tool systems, as well as auxiliary axis movements in different applications such as presses.

High Dynamics

Sytronix SvP – servo-variable pump drive

SvP systems use the high dynamics of servo motors (a.o. synchronous permanent magnet motors) motors to achieve significant energy savings. Capabilities include axis control functions in both open and closed hydraulic circuits requiring high dynamic performance, as well as advanced electrical and electrohydraulic control. Plastics processing machines and presses are key sectors for this technology.

High Power and Dynamics Sytronix DFE – variable-speed pressure and flow control electronically

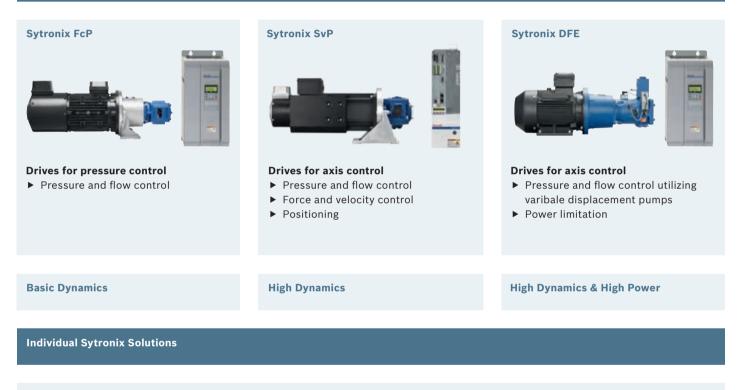
DFE systems are suited for high performance applications requiring a favorable price-performance ratio. These systems utilize variable displacement piston pumps and are especially suited for retrofit installations in existing systems. Capable of axis control functions, these drives offer high performance in open hydraulic circuits, and can be used in machines with multiple hydraulic functions.

The Sytronix house

Sytronix

Variable-Speed Pump Drives

Preconfigured Sets



Customizable solutions from Rexroth electric and hydraulic program

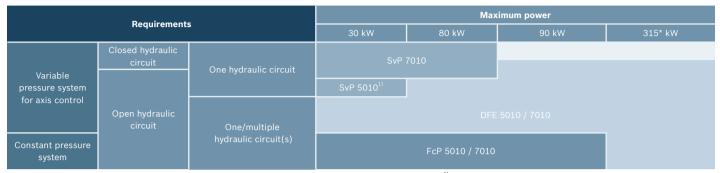






- Communication via Ethernet and other fieldbuses
- Cascaded pumps
- Safety on Board
- Custom system functions

Sytronix selection guide



*Higher power range on request ¹⁾SvP 5010 systems have been designed for the Asian market only

The Sytronix selection guide shows the Rexroth Sytronix product family.

Variable pressure system for axis control

- ► For closed hydraulic circuits, Sytronix SvP speed-variable drives offer high dynamics and comprehensive electrical and electrohydraulic control options. In open hydraulic circuits, the Sytronix DFE system, utilizing electronic pump control of pressure/flow (p/Q), is an alternative option. DFE-based hydraulic drives offer an addition to the performance portfolio and are suitable for machines with multiple hydraulic using additional valves.
- In cascaded systems, multiple Sytronix drives work together to efficiently generate the flow rate required for the process.

Constant pressure systems

 For constant pressure systems, cost-effective Sytronix FcP drives using VFD driven asynchronous motors are suitable for conventional drives up to 90 kW.

Two options for Sytronix systems

After choosing the appropriate product family using the selection guide, there are two options for the pump system to fit the requirements:

- Pre-configured system sets from the product families of FcP, SvP or DFE using the selection guides (see next page).
- Assembly of individual systems by combining modules and components using application guidelines and system requirements. This can be done in collaboration with Rexroth applications specialists, for example for Sytronix systems with pump types that are not yet available in the sets (see "Sytronix individual solutions" on page 47).

Criteria for exclusion of Sytronix systems

- System pressure higher than 400 bar
- ▶ Power supply higher than 500 V

On request

- ► Hydraulic liquid other than HLP
- Electrical power higher than 315 kW
- Ungrounded grid
- Explosion protected components
- Country specific regulations
- Marine certified components

Sytronix system key

The Sytronix system key described in this section helps you to define the system and the used main components. The motor pump units, the frequency converters and the accessories used in the Sytronix systems must be defined in details for ordering purpuses.

1		2	3	4		5	6		7		8	9	10	11		12	13		14
SYT	-				-			-		-					-			-	
Example	e																		
SYT	-	DFE	50	10	_	D10	xxx	_	S	-	FC2	Ν	А	xxx	-	FV	xxx	_	NNNN

	Description	Pos.	Designation	Entry
	Product line	01	Sytronix	SYT
System	Product family	02	SvP FcP DFE	SVP FCP DFE
Sy	Series	03	Rexroth Fv = 50 IndraDrive Hxx = 70	50 70
	Generation	04	10	10
Pump	Pump technology	05	PGH PGM PGF A10 A4 DFE-A10 DFE-A4	PGH PGM PGF A10 A04 D10 D04
	System flow	06	l/min	xxx
	Coupling	07	Direct Standard	D S
ler	Motor technology	08	Servo = MSK Asynchronous = MOT-FC IE2 Servo asynchronous = MAD Servo asynchronous = MAS ¹⁾	MSK FC2 MAD REA
ure/control	Rated speed	09	1500 1750 ¹⁾ 2000 3000	F G H N
Motor/system pressure/controller	Motor cooling	10	Forced-ventilated (IC 416) Self-ventilated (IC 411) Liquid-cooled Convection	A S L N
r/sy	Nominal pressure Motor-pump-unit ²⁾	11	bar	ххх
Moto	Controller	12	Rexroth Frequency Converter Fv IndraDrive HCS IndraDrive HMV/HMS	FV HC HM
	Performance overload	13	%	ххх
	Other design	14	Standard 3 m power and encoder cable ¹⁾ 5 m power and encoder cable ¹⁾	NNNN 0001 0002

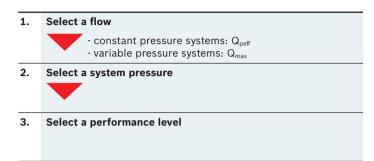
¹⁾ Option possible only for SvP 5010

²⁾ Without considering the efficiency ratio of the pump

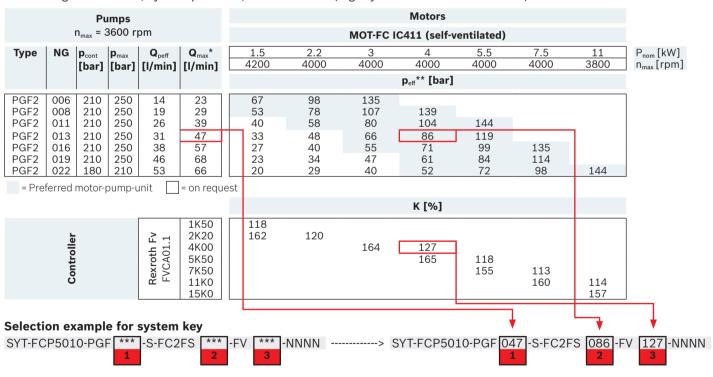
Selecting pre-configured systems

Use the following selection guides for each product family to determine your options based on the following three parameters.

Three steps for choosing a Sytronix system



The Sytronix system key guides the user to a system selection. For a definition of the Sytronix system key, please see page 9.



Steps 1 + 2

Selection guide for flow, system pressure, and controller (e.g. Sytronix FcP 5010 with PGF)

* The maximum allowed speeds of the overall system resulting from the combined motors and pumps were used to calculate the cell values. The flow was calculated without the degree of efficiency.

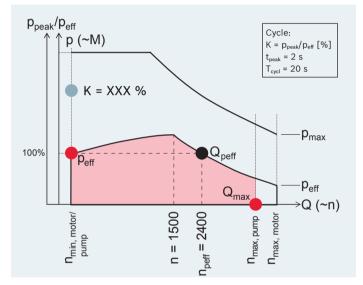
** The effective pressure was calculated without the degree of efficiency.

Step 3

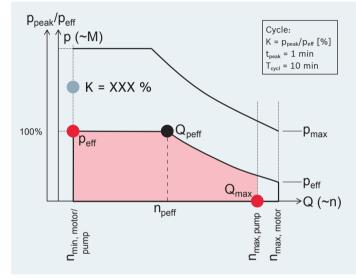
The performance of your pump system is determined by the peak load that can be obtained in intermittent operation, without damage to the pump drive system. It is defined as p_{peak}/p_{eff} and described as the factor K in %. The individual pump-motor combinations determine the characteristic curves for the appropriate Sytronix system.

Sytronix selection guides for individually configured system components

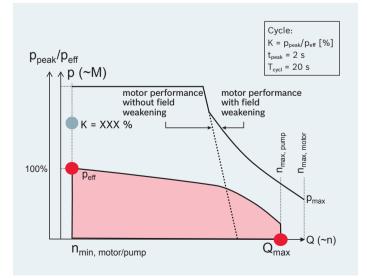
To configure a Sytronix system, all required components are available separately (see "Components and modules" on page 52). Bosch Rexroth specialists can provide support for the selection process. Steps and selection guides are described in the section "Individual solutions" (see page 47).



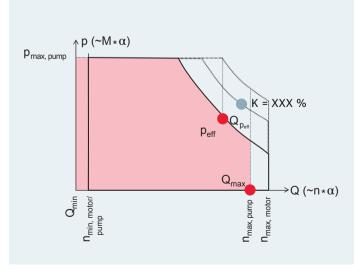
Performance curve for FcP 7010 - self-ventilated motor



Performance curve for FcP 5010 - forced-ventilated motor



Performance curve for SvP 7010 - forced-ventilated motor



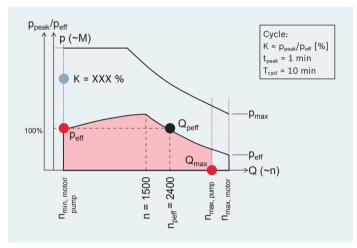
Performance curve for DFE 5010/7010 - self-ventilated motor

Sytronix configuration guide for constant pressure systems, e.g. FcP 5010 solutions

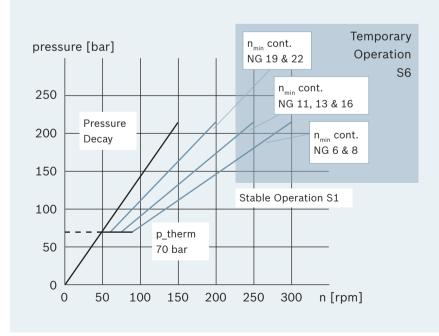
Using a self-ventilated motor (designation: IC411) and a constant pump allows the system to maintain the system pressure p_{eff} indicated in the selection guides beyond the nominal motor speed of 1500 rpm, up to a constant speed of approximately 2400 rpm. With a PGF2 013 internal gear pump, the corresponding flow is calculated (without the degree of efficiency) as follows: $Q_{p_{eff}} = (n^*V)/1000 --> Q_{p_{eff}} = (2400 \text{ rpm}*13 \text{ cm}^3)/1000 --> Q_{p_{eff}} = 31 \text{ l/min. E. g. at a p_{eff}}$ of 86 bar as indicated in the selection guide for a PGF2 013, this pressure can be held constant at a flow of 31 l/min.

The flow value of 47 l/min specified in the selection guide always refers to the maximum possible speed of either the hydraulic pump n_{max} , p_{ump} or asynchronous motor n_{max} , m_{otor} . This flow value of 47 l/min can only be achieved temporarily at reduced pressure.

The minimum speeds for the hydraulic pump $n_{min, pump}$ and asynchronous motor $n_{min, motor}$ depend on the selected Sytronix system and the system pressure. For instancce, refer to the following diagramm for PGF2 pump.







- n_{min} cont.: minimum allowed continuous speed, system needs to take flow Q > 0 l/min
- n_{min} @ 0-flow: pump speed at pressure holding function
 Q = 0 l/min, only temporary until t_{max} @ 0-flow
- valid for viscosity 32 cSt

You can use the SytronixSize design tool to perform detailed calculations for your application.

Sytronix FcP frequency-controlled pump drives

FcP system sets

Sytronix FcP (**f**requency-**c**ontrolled **p**ump drive) systems consist of a motor-pump-unit with a standard asynchronous motor and a VFD with control electronics. With regard to dynamics, accuracy and functionality, the FcP product family covers standard performance hydraulic drives and is suitable in the following applications:

- Constant pressure systems up to 90 kW
- Applications with controlled volume flow profile or where alternating p/Q control is required
- Open hydraulic circuits
- ▶ 1-quadrant operation

Starting with the basic FcP system, a PGF family internal gear pump is used for pressure and flow control. For higher pressure and performance, the PGH internal gear pump is utilized, as well as A10 and A4 axial piston variable displacement pumps. When used at high pressures, utilizing variable displacement piston pumps helps to reduce the torque on the electric motor so that a smaller drive can be selected.

FcP 5010 and FcP 7010 utilize different VFD drive electronics. IndraDrive controller and Rexroth Fv VFD. Differences between both types include the type and scope of communication and bus interfaces, as well as additional functionality and user interfaces.

Components

- Hydraulic pump
- Electric motor
- VFD with control electronics
- Pressure transducer

Applications

The FcP systems are energy-efficient variable-speed pump drives for constant pressure systems (e.g. machine tools) with open hydraulic circuits as well as in systems for pressure supply for auxiliary axis movements, such as in presses and metallurgy.

Sytronix FcP systems

Sytronix FcP key advantages:

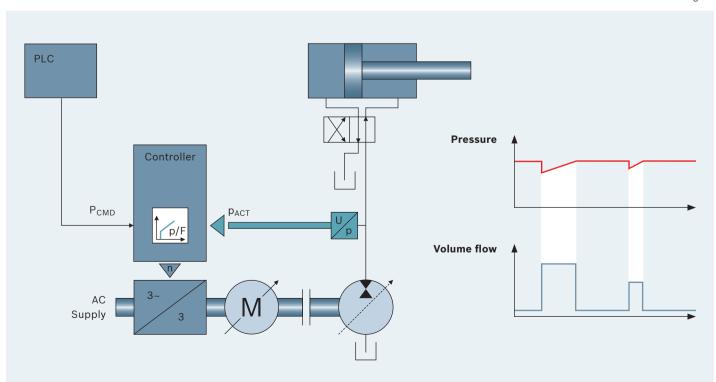
- ► Cost-effective, energy-efficient drive
- Intuitive, easy, manual parameterization
- Optional additional control features



Function

In constant pressure systems, the drive controls the motor speed to maintain constant system pressure. This is accomplished by modulating the flow to provide constant system pressure independent of the flow demand.

Use of additional hydraulic accumulators ensures fast pressure requirements in smaller systems. Conventional directional valves control the flow direction and determine the direction of travel of the hydraulic actuator. The desired pressure setting is determined by the machine control and used as a command value to the VFD. The VFD control compares the command value with the actual value measured by a pressure transducer and adjusts the motor speed accordingly.



FcP block diagram

FcP 7010

Features

- ▶ Performance up to 90 kW effective
- Support for most industry standard buses: CANopen, PROFIBUS, sercos, EtherNet/IP, ProfiNet, and EtherCAT.
- Drive-integrated PLC for enhanced capabilities, based on IEC-61131
- ▶ 1-quadrant operation
- "Safety on Board", auto-tuning, pump protection, multi-Ethernet communication, condition monitoring

Components

- ► Motor-pump-unit MPES2 consisting of
 - MOT-FC motor, forced- or self-ventilated
 - Pump, type PGH, A10VZO-EZ4 or A4VSO-EZ
 - Standard coupling elements
- IndraDrive controller (HCS) with scalable basic or advanced control unit

Applications

- Similar to the FcP 5010 series, typical uses are in constant pressure systems for open hydraulic circuits and controlled axis movement. In addition, the FcP 7010 using the IndraDrive controller provides further functional control features.
- Systems up to 20 kW commonly used in machine tools
- Systems up to 90 kW found in axis control in the metallurgy and press industries. In these fields axial piston pumps optimized for higher system pressure operation are typically used.



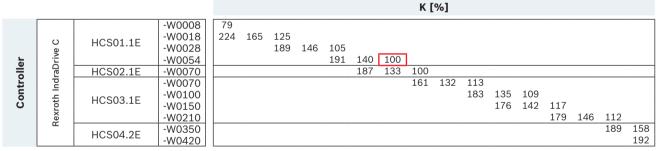
FcP 7010 with PGH, MOT-FC self-ventilated

Selection guide for Sytronix FcP 7010 with PGH

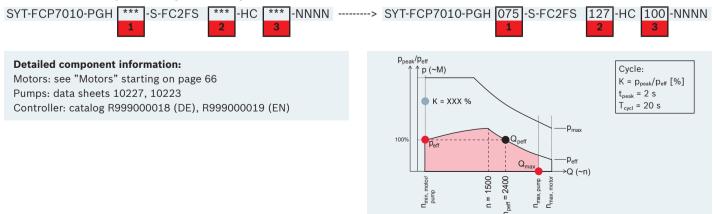
		F	Pumps	5 ¹⁾										Mot	ors1)								
				0 rpm								мот	-FC IO	C411	(self-\	/entila	ated)						
Туре	NG	p _{cont} [bar]		Q _{peff} [l/min]	Q _{max} [l/min]			2.2 1000	3 4000	4 4000	5.5 4000	7.5 4000	11 3800	15 3800	18.5 3800	22 3800	30 3800	37 2800	45 2800	55 2800	75 2800	90 2800	P _{nom} [kW] n _{max} [rpm]
														${\boldsymbol{p}_{\text{eff}}}^{**}$	[bar]								
	005		350	12	15	8	7 :	128	176	229													= Preferred
PGH2			350	14	18	7		106	147	191	264												motor-
	008		350	19	24	5	_	80	110	143	198	269											pump-unit
	011	315	350	26	33			58	80	104	144	196	288										= on request
PGH3			350	31	39			49	68	88	122	166	244	200									
	016		350	38	48			40	55	71	99	135	198	269	004	014							
	020	315 315	350 350	48 60	60 75	2		32 26	44 35	57 46	79 63	108 86	158 127	216	264 211	314 252							
PGH4		315	350	77	96	1		20	35 27	40 36	63 49	67	99	135	165	197	267						
FGH4	032	315	350	96	120/112*			20 16	22	29	49	54	33 79	108	132	157	213	262					
	050	250	310	120	150/140*			10	18	23	32	43	63	86	106	126	171	202					
	063	<u> </u>	350	151	189/176*				10	18	25	34	50	68	84	100	135	166	202	247			
	080	315	350	192	240/224*						20	27	40	54	66	79	107	131	159	195	266		
	100	315	350	240	300/280*						16	22	32	43	53	63	85	105	128	156	212	255	
PGH5	125	315	350	300	375/350*							17	25	34	42	50	68	84	102	125	170	204	
	160	210	260	384	480/448*								20	27	33	39	53	65	80	97	133	159	
	200	170	210	480	600/560*								16	22	26	31	43	52	64	78	106	128	
	250	135	170	600	750/700*									17	21	25	34	42	51	62	85	102	

* Flow limited by the maximum motor speed

** The effective pressure was calculated without the degree of efficiency.



¹⁾ The pump and motor can also be ordered separately as motor-pump-unit MPES2 (see "Motor-pump-units" starting on page 53) Note: For a detailed explanation of the tables, see page 10



Performance curve for FcP 7010 - self-ventilated motor

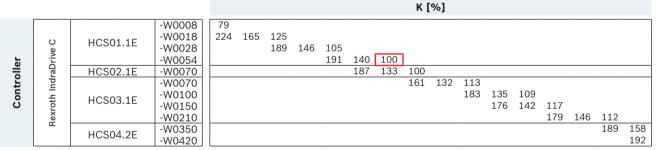
FcP 7010 with PGH, MOT-FC forced-ventilated

Selection guide for Sytronix FcP 7010 with PGH

		F	Pumps	5 ¹⁾									Mot	ors1)								
			-	0 rpm						I	MOT-I	FC IC4	416 (f	orced	-vent	ilated)					
Туре	NG	p _{cont} [bar]		Q _{peff} [I/min]	Q _{max} [l/min]	1.5 420		3 4000	4 4000	5.5 4000	7.5 4000	11 3800	15 3800	18.5 3800	22 3800	30 3800	37 2800	45 2800	55 2800	75 2800	90 2800	P _{nom} [kW] n _{max} [rpm]
													${p_{\text{eff}}}^{**}$	[bar]								
	005		350	8	15	124		251														= Preferred
PGH2			350	9	18	104		209	272													motor-
	008		350	12	24	78	114	157	204	283												pump-unit
	011	315	350	17	33		83	114	149	206	280											= on request
PGH3			350	20	39		70	97	126	174	237	202										
	016		350	24	48	21	57	79	102	141	192	283	200									
	020		350 350	30 38	60 75	31	46	63	82	113	154	226	308 246	202								
PGH4		315	350	48	96	25	36 28	50 39	65 51	90 71	123 96	181 141	192	302 236	281							
F G H 4	032	315	350	60	120	16	23	31	41	57	77	113	152	188	225	305						
	050		310	75	120	10	18	25	33	45	62	90	123	151	180	244						
	063		350	95	189/176*		10	20	26	36	49	72	98	120	143	193	237	289				
	080		350	120	240/224*			16	20	28	38	57	77	94	112	152	187	228	278			
	100		350	150	300/280*				16	23	31	45	62	75	90	122	150	182	222	303		
PGH5	125		350	188	375/350*					18	25	36	49	60	72	98	120	146	178	243	292	
	160	210	260	240	480/448*						19	28	38	47	56	76	93	114	139	190		
	200	170	210	300	600/560*						15	23	31	38	45	61	75	91	111	152		
	250	135	170	375	750/700*							18	25	30	36	49	60	73	89	121		

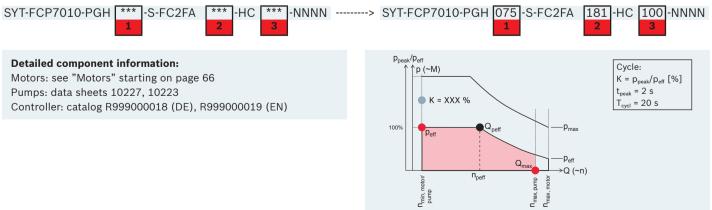
* Flow limited by the maximum motor speed

** The effective pressure was calculated without the degree of efficiency.



¹⁾ The pump and motor can also be ordered separately as motor-pump-unit MPES2 (see "Motor-pump-units" starting on page 53) Note: For a detailed explanation of the tables, see page 10

Selection example for system key



Performance curve for FcP 7010 - forced-ventilated motor

FcP 7010 with A10VZO-EZ4

Selection guide for Sytronix FcP 7010 with A10VZO-EZ4

			Pum	ips ¹⁾										Mot	ors ¹⁾								
												мот	FC IC	:411 ((self-	/entil	ated)						
Туре	NG		p _{max} [bar]	n _{max} [rpm]	Q _{peff} [l/min]	Q _{max} [I/min]	1.5 4200	2.2 4000	3 4000	4 4000	5.5 4000	7.5 4000	11 3800	15 3800	18.5 3800	22 3800	30 3800	37 2800	45 2800	55 2800	75 2800	90 2800	P _{nom} [kW] n _{max} [rpm
														$\mathbf{p}_{\text{eff}}^{*}$	[bar]								
	010	250	315	3600	24	37	59	87	120	156	215												
4	018	280	350	3300	43	59	35	51	70	91	126	171											
EZ	028	280	350	3000	67	84	22	33	45	58	81	110	162	220									1
, o	045	280	350	3000	108	135		20	28	36	50	68	101	137	168	200							1
	071	280	350	2550	170	181			18	23	32	43	64	87	106	126	171	210	256				l .
A10VZO	100	280	350	2300	230	230					23	31	45	62	75	90	122	150	182	222			1
	140	280	350	2200	308	308					16	22	32	44	54	64	87	107	130	159	217	260	1
	180	280	350	1800	324	324						17	25	34	42	50	68	83	101	124	169	202	1

 * The effective pressure was calculated without the degree of efficiency

= Preferred motor-pump-unit = on request

											К [%]							
ler	Drive C	HCS01.1E	-W0008 -W0018 -W0028 -W0054	79 224	165	125 189	146	105 191	140	100									
lle	La l	HCS02.1E	-W0070						187	133	100								
tro	pu		-W0070								161	132	113						
u o	_	HCS03.1E	-W0100										183	135	109				
Ö	oth	HC303.1E	-W0150											176	142	117			
	exi		-W0210													179	146	112	
	8	HCS04.2E	-W0350															189	158
		HC304.2E	-W0420																192

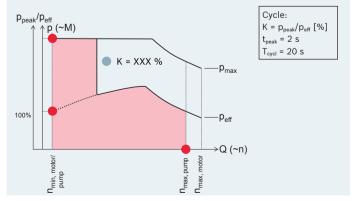
¹⁾ The pump and motor can also be ordered separately as motor-pump-unit MPES2 (see "Motor-pump-units" starting on page 53) Note: For a detailed explanation of the tables, see page 10

Selection example for system key



Detailed component information: Motors: see "Motors" starting on page 66 Pumps: data sheet 91485

Controller: catalog R999000241 (DE), R999000242 (EN)



Performance curve for FcP 7010 self-ventilated motor with axial piston pump with two-point displacement

FcP 7010 with A4VSO-EZ

Selection guide for Sytronix FcP 7010 with A4VSO-EZ

			Pump	5 ¹⁾						Mot	ors ¹⁾				
									MOT-F	C IC411	self-vent	ilated)			
Туре	NG	p _{cont} [bar]	p _{max} [bar]	n _{max} [rpm]	Q _{peff}	Q _{max} [l/min]	18.5 3800	22 3800	30 3800	37 2800	45 2800	55 2800	75 2800	90 2800	P _{nom} [kW n _{max} [rpn
		נשמין	[Dai]	[tbiii]	[1/1111]	[1/1111]	0000	0000	0000	₽ _{eff} *		2000	2000	2000	Timax Li Pii
N	040	350	400	2600	96	104	188	225	305						
-0-E	071	350	400	2200	156	156	106	127	172	211	257	313			
44VSO-EZ	125	350	400	1800	225	225	60	72	98	120	146	178	234	292	
A2	180	350	400	1800	324	324			68	83	101	124	169	202	

* The effective pressure was calculated without the degree of efficiency.

= Preferred motor-pump-unit = on request

							K [%]			
ntroller	texroth raDrive C	HCS03.1E	-W0070 -W0100 -W0150 -W0210	132	113 183	135 176	109 142	117 179	146	112	
Col	н Р	HCS04.2E	-W0350 -W0420							189	158 192

¹⁾ The pump and motor can also be ordered separately as motor-pump-unit MPES2 (see "Motor-pump-units" starting on page 53) Note: For a detailed explanation of the tables, see page 10

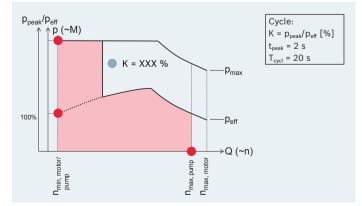
Selection example for system key



Detailed component information:

Motors: see "Motors" starting on page 66

Pumps: data sheet 92050 (for control valve refer to data sheet 91485) Controller: catalog R999000241 (DE), R999000242 (EN)



Performance curve for FcP 7010 -

self-ventilated motor with axial piston pump with two-point displacement

FcP 5010

Features

- ▶ Performance up to 90 kW effective
- FcP 5010 based on the Rexroth Fv VFD offering standard control features and analog and PROFIBUS interfaces.
 Simple on-board configuration using the interface control panel.
- 1-quadrant operation
- Pump protection

Components

- Motor-pump-unit MPES2 consisting of
 - MOT-FC motor, forced- or self-ventilated
 - Pump, type PGF, PGH, A10VZO-EZ4 or A4VSO-EZ
 - Standard coupling elements
- Rexroth Fv freqency converter, type FVCA01.1 (-XXX-P002)

Applications

- Suitable for use in open hydraulic circuits for central pressure supply in assemblies with multiple axes: i.e. constant pressure systems. FcP is an energy-saving solution and can reduce hydraulic energy consumption by 30 to 70%, depending on the operational cycle. Typically a smaller displacement pump can be used and cooling requirements are reduced for the same hydraulic output.
- Systems up to 20 kW commonly used in machine tools
- Systems from 20 to 90 kW found in axis control in the metallurgy and press industries. In these fields axial piston pumps optimized for higher system pressure operation are typically used.



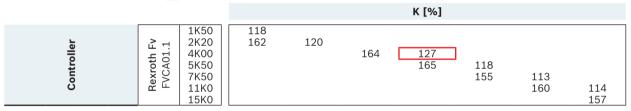
FcP 5010 with PGF, MOT-FC self-ventilated

Selection guide for Sytronix FcP 5010 with PGF

		Pu	mps ¹⁾						Motors ¹⁾				
	I	n _{max} = 3	8600 r	pm				MOT-FC I	C411 (self-v	entilated)			
Туре	NG	p _{cont}	p _{max}	Q _{peff}	Q _{max}	1.5	2.2	3	4	5.5	7.5	11	P _{nom} [kW]
		[bar]	[bar]	[l/min]	[l/min]	4200	4000	4000	4000	4000	4000	3800	n _{max} [rpm]
									p _{eff} * [bar]				
PGF2	006	210	250	14	23	67	98	135					
PGF2	008	210	250	19	29	53	78	107	139				
PGF2	011	210	250	26	39	40	58	80	104	144			
PGF2	013	210	250	31	47	33	48	66	86	119			
PGF2	016	210	250	38	57	27	40	55	71	99	135		
PGF2	019	210	250	46	68	23	34	47	61	84	114		
PGF2 ²⁾	022	180	210	53	66	20	29	40	52	72	98	144	

* The effective pressure was calculated without the degree of efficiency.

= Preferred motor-pump-unit = on request



¹⁾ The pump and motor can also be ordered separately as motor-pump-unit MPES2 (see "Motor-pump-units" starting on page 53) ²⁾ 3000 rpm

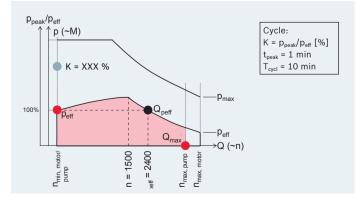
Note: For a detailed explanation of the tables, see page 10

Selection example for system key



Detailed component information:

Motors: see "Motors" starting on page 66 Pumps: data sheet 10213 Controller: catalog R912004739



Performance curve for FcP 5010 - self-ventilated motor

FcP 5010 with PGF, MOT-FC forced-ventilated

Selection guide for Sytronix FcP 5010 with PGF

		Pu	mps ¹⁾					Mot	tors ¹⁾			
		n _{max} = 3	3600 r	pm			MOT-FC	: IC 416 (forced-vent	ilated)		
Туре	NG		p _{max} [bar]	Q _{peff} [l/min]	Q _{max} [l/min]	1,5 4200	2,2 4000	3 4000	4 4000	5,5 4000	7,5 4000	P _{nom} [kW] n _{max} [rpm]
								$\mathbf{p}_{\mathrm{eff}}^{*}$	[bar]			
PGF2	006	210	250	9	23	96	140	193				
PGF2	008	210	250	12	29	76	111	153	199			
PGF2	011	210	250	17	39	57	83	114	149	206		
PGF2	013	210	250	20	47	47	69	94	123	170		
PGF2	016	210	250	24	57	39	57	79	102	141	192	
PGF2	019	210	250	29	68	33	48	66	86	120	163	
PGF2 ²⁾	022	180	210	33	66	28	41	57	74	103	140	

* The effective pressure was calculated without the degree of efficiency.

= Preferred motor-pump-unit = on request

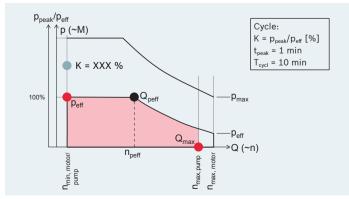
					κ	[%]		
Controller	Rexroth Fv FVCA01.1	1K50 2K20 4K00 5K50 7K50 11K0	118 162	120	164	<u>127</u> 165	118 155	113 160

¹⁾ The pump and motor can also be ordered separately as motor-pump-assembly MPES2 (see "Motor-pump-assemblies" starting on page 53) ²⁾ 3000 rpm

Note: For a detailed explanation of the tables, see page 10



Detailed component information: Motors: see "Motors" starting on page 66 Pumps: data sheet 10213 Controller: catalog R912004739



Performance curve for FcP 5010 - forced-ventilated motor

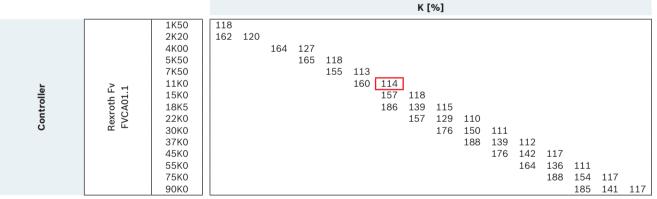
FcP 5010 with PGH, MOT-FC self-ventilated

Selection guide for Sytronix FcP 5010 with PGH

		1	Pumps	1)									Mot	ors1)								
		\mathbf{n}_{\max}	= 3000) rpm							мо	T-FC I	C 411	(self-\	/entila	ted)						
Туре	NG	p _{cont} [bar]	p _{max} [bar]	Q _{peff} [l/min]	Q _{max} [I/min]	1,5 420		3 4000	4 4000	5,5 4000	7,5 4000	11 3800	15 3800	18,5 3800		30 3800	37 2800	45 2800	55 2800	75 2800	90 2800	P _{nom} [kW] n _{max} [rpm]
													$\mathbf{p}_{\text{eff}}^{**}$	[bar]								
	005	315	350	12	15	87		176	229													= Preferred
PGH2			350	14	18	73		147 110	191 143	264 198	269											motor-
	008	<u>315</u> 315	350 350	19 26	24 33	54	58	80	143	198	196	288										pump-unit
PGH3			350	31	39		49	68	88	122	166	244										= on request
	016		350	38	48		40	55	71	99	135	198	269									
	020		350	48	60	22		44	57	79	108	158	216	264	314							
	025		350	60	75	17		35	46	63	86	127	172	211	252	007						
PGH4			350 350	77 96	96 120/112*		20 16	27 22	36 29	49 40	67 54	99 79	135 108	165 132	197 157	267 213	262					
	040		310	120	150/112*		10	18	29	40 32	43	63	86	106	126	171	202					
	063		350	151	189/176*			10	18	25	34	50	68	84	100	135	166	202	247			
	080		350	192	240/224*					20	27	40	54	66	79	107	131	159	195	266		
	100	315	350	240	300/280*					16	22	32	43	53	63	85	105	128	156	212	255	
PGH5			350	300	375/350*						17	25	34	42	50	68	84	102	125	170	204	
	160		260	384	480/448*							20	27	33	39	53	65	80	97	133	159	
	200		210	480	600/560*							16	22	26	31	43	52	64	78	106	128	
	250	135	170	600	750/700*								17	21	25	34	42	51	62	85	102	1

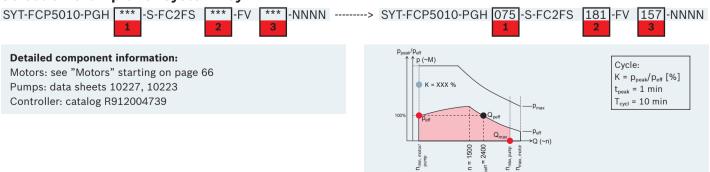
* Flow limited by the maximum motor speed

** The effective pressure was calculated without the degree of efficiency.



¹⁾ The pump and motor can also be ordered separately as motor-pump-unit MPES2 (see "Motor-pump-units" starting on page 53)

Note: For a detailed explanation of the tables, see page 10



Performance curve for FcP 5010 - self-ventilated motor

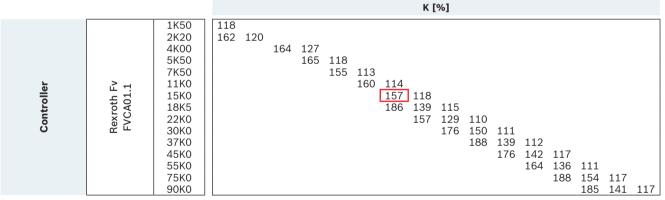
FcP 5010 with PGH, MOT-FC forced-ventilated

Selection guide for Sytronix FcP 5010 with PGH

		I	Pumps	1)									Mot	ors ¹⁾								
		\mathbf{n}_{\max}	= 3000) rpm							мот	FC IC	411 (1	forced	-ventil	ated)						
Туре	NG	p _{cont} [bar]	p _{max} [bar]	Q _{peff} [I/min]	Q _{max} [l/min]	1,5 420		3 4000	4 4000	5,5 4000	7,5 4000	11 3800	15 3800	18,5 3800	22 3800	30 3800	37 2800	45 2800	55 2800	75 2800	90 2800	P _{nom} [kW] n _{max} [rpm]
													$\mathbf{p}_{\text{eff}}^{**}$	[bar]								
PGH2	005	315 315	350 350	8 9	15 18	12 10		251 209	272													= Preferred
FGHZ	008		350	12	24	78		157	204	283												motor- pump-unit
	011	315	350	17	33		83	114	149	206	280											= on request
PGH3			350	20	39		70	97	126	174	237											
	016		350	24	48		57	79	102	141	192	283										
	020		350	30	60	31		63	82	113	154	226	308									
DOUA	025		350	38	75 96	25		50	65	90		181		302	201							
PGH4	032	315 315	350 350	48 60	120	19		39 31	51 41	71 57	96 77	141 113	192 154	236 188	281 225	305						
	040		310	75	120	1 10	18	25	33	45	62	90	123	151	180	244						
	063		350	95	189/176*		10	20	26	36	49	72	98	120	143	193	237	289				
	080		350	120	240/224*			16	20	28	38	57	77	94	112	152	187	228	278			
	100		350	150	300/280*				16	23	31	45	62	75	90	122	150	182	222	303		
PGH5	125	315	350	188	375/350*					18	25	36	49	60	72	98	120	146	178	243	292	
	160		260	240	480/448*						19	28	38	47	56	76	93	114	139	190		
	200	170	210	300	600/560*						15	23	31	38	45	61	75	91	111	152		
	250	135	170	375	750/700*							18	25	30	36	49	60	73	89	121		

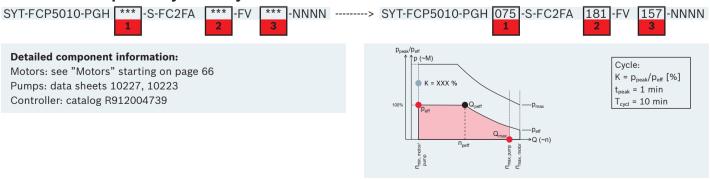
* Flow limited by the maximum motor speed

** The effective pressure was calculated without the degree of efficiency.



¹⁾ The pump and motor can also be ordered separately as motor-pump-unit MPES2 (see "Motor-pump-units" starting on page 53)

Note: For a detailed explanation of the tables, see page 10



Performance curve for FcP 5010 - forced-ventilated motor

FcP 5010 with A10VZO-EZ4

Selection guide for Sytronix FcP 5010 with A10VZO-EZ4

			Pum	ac ¹⁾									Mot	tors ¹⁾								
			Pullip	15								MO	T-FC I	C411	(self-v	entila	ted)					
Туре	NG	\mathbf{p}_{cont}	p _{max}	n _{max}	Q _{peff}	Q _{max}	1.5	2.2	3	4	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90
		[bar]	[bar]	[rpm]	[l/min]	[l/min]	4200	4000	4000	4000	4000	4000	3800	3800	3800	3800	3800	2800	2800	2800	2800	2800
														${\boldsymbol{p}_{\text{eff}}}^{\star}$	[bar]							
	010	250	315	3600	24	37	59	87	120	156	215											
4	018	280	350	3300	43	59	35	51	70	91	126	171										
-EZ	028	280	350	3000	67	84	22	33	45	58	81	110	162	220								
0	045	280	350	3000	108	135		20	28	36	50	68	101	137	168	200						
	071	280	350	2550	170	181			18	23	32	43	64	87	106	126	171	210	256			
A10VZ	100	280	350	2300	230	230					23	31	45	62	75	90	122	150	182	222		
	140	280	350	2200	308	308					16	22	32	44	54	64	87	107	130	159	217	260
	180	280	350	1800	324	324						17	25	34	42	50	68	83	101	124	169	202

* The effective pressure was calculated without the degree of efficiency.

= Preferred motor-pump-unit = on request

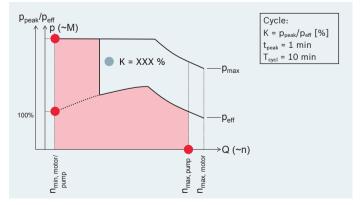
Image: Note of the system Im								K	[%]					
55K0 164 136 111 75K0 188 154 117 90K0 185 141 117	Controller	Fv FVCA01	2K20 4K00 5K50 7K50 11K0 15K0 18K5 22K0 30K0 37K0 45K0 55K0 75K0	120	164	155 113	114 157	118 139	115 129	150	139	142	154	117

¹⁾ The pump and motor can also be ordered separately as motor-pump-unit MPES2 (see "Motor-pump-units" starting on page 53) Note: For a detailed explanation of the tables, see page 10

Selection example for system key



Detailed component information: Motors: see "Motors" starting on page 66 Pumps: data sheet 91485 Controller: catalog R912004739



Performance curve for FcP 5010 -

self-ventilated motor with axial piston pump with two-point displacement

FcP 5010 with A4VSO-EZ

Selection guide for Sytronix FcP 5010 with A4VSO-EZ

			Pumps	.1)						Mot	ors ¹⁾				
			Fumps	•					MOT-F	C IC411	(self-ver	ntilated)			
Туре	NG	p _{cont} [bar]	p _{max} [bar]	n _{max} [rpm]	Q _{peff} [I/min]	Q _{max} [l/min]	18.5 3800	22 3800	30 3800	37 2800	45 2800	55 2800	75 2800	90 2800	P _{nom} [kW] n _{max} [rpm
										$\mathbf{p}_{\text{eff}}^{*}$	[bar]				
Å	040	350	400	2600	96	104	188	225	305						1
лS	071	350	400	2200	156	156	106	127	172	211	257	313			
4VSO- EZ	125	350	400	1800	225	225	60	72	98	120	146	178	234	292	1
Ă	180	350	400	1800	324	324			68	83	101	124	169	202	1

* The effective pressure was calculated without the degree of efficiency.

= Preferred motor-pump-unit = on request

						K	[%]			
Controller	Rexroth Fv FVCA01.1	18K5 22K0 30K0 37K0 45K0 55K0 75K0 90K0	115 129 176	110 150 188	111 139 176	112 142 164	117 136 188	111 154 185	117 141	117

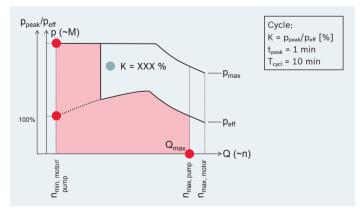
¹⁾ The pump and motor can also be ordered separately as motor-pump-unit MPES2 (see "Motor-pump-units" starting on page 53) Note: For a detailed explanation of the tables, see page 10

Selection example for system key



Detailed component information:

Motors: see "Motors" starting on page 66 Pumps: data sheet 92050 (for control valve refer to data sheet 91485) Controller: catalog R912004739



Performance curve for FcP 5010 – self-ventilated motor with axial piston pump with two-point displacement

Sytronix SvP servo-variable pump drives

SvP system

Sytronix SvP (**s**ervo-**v**ariable **p**ump drive) 7010 systems consist of a motor-pump-unit driven by a permanent magnet synchronous servo motor and servo controller. Whereas, the SvP 5010 systems. which have been designed for the Asian market only, consist of a motor-pump-unit driven by an asynchronous servo motor and a frequency converter.

In the family of Sytronix variable-speed pump drives, the Sytronix SvP offers the highest dynamic performance and control accuracy. SvP systems provide the broadest range of control functionality, from pressure and force control to flow and speed control to position control and alternating control.

SvP 7010 and SvP 5010 utilize different VFD drive electronics: respectively IndraDrive controller and Rexroth Fv. Differences between both types include the type and scope of communication and bus interfaces, as well as additional functionality and user interfaces.

The controller for the SvP 7010 family is part of Rexroth's IndraDrive family using the IndraWorks engineering tool as the interface. In addition to traditional hydraulic control functionality, the SvP system provides further functions of pressure ripple compensation, energy monitoring, condition monitoring, as well as maintenance and troubleshooting aids.

The SvP 7010 system can be configured for required communication interfaces by exchanging the CSH controller. The command and actual values of pressure, flow and position can then be commanded and monitored by a high level machine control system using either an analog interface or industry standard bus interface, thus providing an easy and flexible integration into machine control systems.

Components

- Hydraulic pump
- Synchronous servo motor (SvP 7010)
- IndraDrive servo controller (SvP 7010)
- Asynchronous servo motor (SvP 5010)
- Rexroth Fv frequency converter (SvP 5010)
- Pressure transducer

Applications

The system is suitable for use in either open or closed hydraulic systems controlling hydraulic axes.

Sytronix SvP systems

Sytronix SvP features key functions:

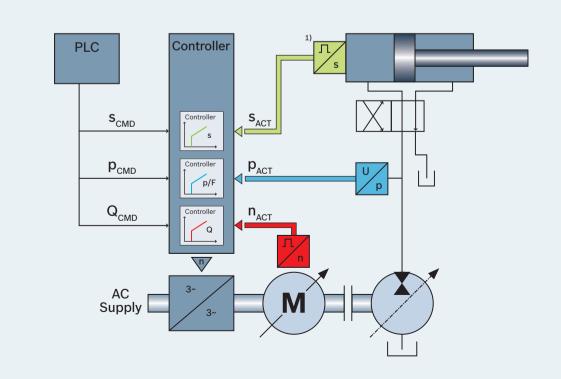
- High efficiency servo motors with a level of standard and direct pump mount versions
- ▶ High dynamics and control accuracy
- Broad range of control functionality



Functionality

Using an internal gear pump, type PGH or PGM, the required flow is controlled directly by motor speed. The pumps are optimized for variable-speed operation and achieve a high overall efficiency due to low leakage, and operate with minimum noise. In operation, sensors measure pressure, actuator position¹⁾ and the servo motor speed, which are used by the servo controller. Command values, which can be set by the machine control, are compared by the IndraDrive, which adjusts the pump drive speed to match the system requirements.

SvP block diagram



SvP 7010

Features

- ▶ Performance up to 80 kW effective
- Maximum system pressure with PGH pump up to 350 bar, with PGM up to 210 bar, with A10 up to 350 bar
- Suitable for axis control in open and closed hydraulic systems
- ▶ 2-quadrant operation

Components

- Motor-pump-unit MPA01 (direct coupling) or MPAS1 (standard coupling) consisting of
 - MSK motor, air- or liquid-cooled
 - Internal gear pump, type PGH, PGM
 - Axial piston pump, type A10
 - Standard coupling elements
- IndraDrive controller (HCS or HMS) with scalable basic or advanced control unit

Application

The SvP 7010 offers performance up to 80 kW and is ideal in the following application areas:

- Plastics processing machines
- Die-casting machines
- Injection molding machines
- Presses¹⁾

The controller is optimized for Sytronix applications and compensates for the characteristics of hydraulic systems to provide optimal dynamics and accuracy.

¹⁾ Consider fan approval and safety directives in press applications



SvP 7010 with PGH, MSK forced-ventilated Direct coupling

Selection guide for Sytronix SvP 7010 with PGH

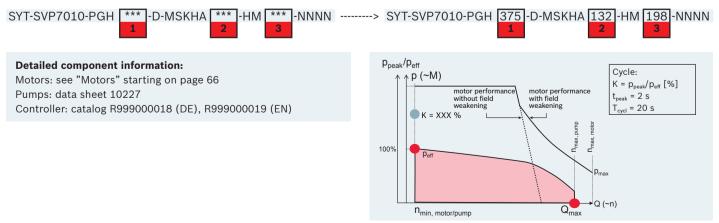
		Pum			Motors ¹⁾ (forced-ventilated)												
	n	_{max} = 30	00 rpm						K101						K133		
					C-0202	C-0300	D-0202	D-0300	E-0202	E-0300	F-0202	F-0300	B-0202	C-0202	D-0202	E-0202	
Туре	NG	P _{cont} .	p _{max}	Q _{max}	48.0	48.0	75.0	75.0	105.0	105.0	124.5	124.5	152.0	204.0		293.0	M_{e}
		[bar]	[bar]	[l/min]	110.0	110.0	160.0	160.0	231.0	231.0	310.0	310.0	320.0	425.0	520.0	630.7	M
						p _{eff} * [bar]											
	020	315	350	60	150	150	234	234									
	025	315	350	75	119	119	186	186	261	261	309	309					
PGH4	032	315	350	100	92	92	144	144	202	202	239	239					
	040	315	350	120	75	75	118	118	165	165	195	195					
	050	250	310	150	59	59	93	93	130	130	154	154					
	063	210	250	190	47	47	73	73	102	102	121	121					
	063	315	350	190									148	198	255	285	
	080	315	350	240									117	157	203	226	
PGH5	100	315	350	300									95	128	165	184	
	125	315	350	375									76	102	132	147	
	160	210	260	480									59	79	102	113	

* The effective pressure was calculated without the degree of efficiency.

= Preferred motor-pump-unit = on request

									К [%]					
	U	HCS02.1E	-W0054 -W0070	149 188	123 159	137									
	oth 'ive		-W0070	227	199	171	135	130		118					
	Rexroth IndraDrive	HCS03.1E	-W0100 -W0150		229	206	172 212	168 214	138 184	158 217	125 176	138 188	111 155	128	115
Controller	Indi		-W0210				212	214	220	211	246	211	208	175	166
0		HCS04.2E	-W0350											198	215
Lt.			-W0036	133	111										
ā	Σ		-W0054	199	169	145	110								
0	oth rive		-W0070		188	161	126	121							
	Ori Dri	HMS01.1N	-W0110		229	210	177	173	142	164	130	143	115		
	Rexroth IraDrive		-W0150				213	217	187	223	181	193	159	132	119
	Rexr IndraD		-W0210						220		245		208	174	165
			-W0300											198	191

¹⁾ Pump and motor can also be ordered separately as motor-pump-unit MPA01 (see "Motor-pump-units" starting on page 53). Note: For a detailed explanation of the tables, see page 10.



Performance curve for SvP 7010 - forced-ventilated motor

SvP 7010 with PGH, MSK liquid-cooled Direct coupling

Selection guide for Sytronix SvP 7010 with PGH

			nps ¹⁾						
	r	$n_{max} = 30$	000 rpm		N				
					B-0203	C-0203	D-0203	E-0203	
Туре	NG	P _{cont} .	p _{max}	Q _{max}	162.0	232.5	290.0	342.0	M _{eff} [Nm]
		[bar]	[bar]	[l/min]	300.0	400.0	500.0	583.0	M _{max} [Nm]
						$\mathbf{p}_{\mathrm{eff}}^{*}$	[bar]		
	063	315	350	190	157	226	282		
	080	315	350	240	125	179	224	264	
PGH5	100	315	350	300	102	146	182	214	
	125	315	350	375	81	117	145	171	
	160	210	260	480	63	90	112	132	

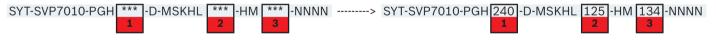
* The effective pressure was calculated without the degree of efficiency.

= Preferred motor-pump-unit = on request

					К [%]	
	C		-W0100	129			
	Rexroth IndraDrive	HCS03.1E	-W0150	176	136	116	
er	Rex		-W0210		183	159	142
Controller	Inc F	HCS04.2E	-W0350			179	184
onti	M		-W0110	134			
ŭ	Rexroth IndraDrive	HMS01.1N	-W0150	181	140	119	
	Rex	HIVISU1.111	-W0210		183	158	141
	Ind		-W0300			179	164

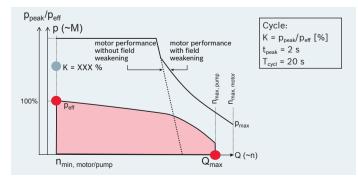
¹⁾ Pump and motor can also be ordered separately as motor-pump-unit MPA01 (see "Motor-pump-units" starting on page 53) Note: For a detailed explanation of the tables, see page 10.

Selection example for system key



Detailed component information:

Motors: see "Motors" starting on page 66 Pumps: data sheet 10227 Controller: catalog R999000018 (DE), R999000019 (EN)



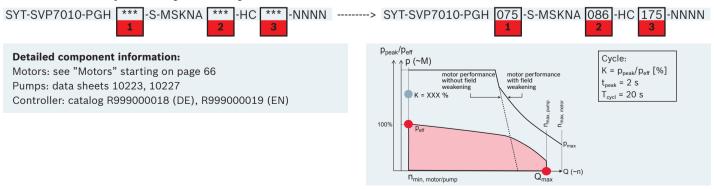
Performance curve for SvP 7010 - liquid-cooled motor

SvP 7010 with PGH, MSK forced-ventilated Standard coupling

Selection guide for Sytronix SvP 7010 with PGH

		Pun	nps ¹⁾						I	Notors	¹⁾ (forc	ed-ven	tilated)					
	1		000 rpm			MS						(101				MS	K133		
					D- 0202	D- 0300	E- 0202	E- 0300	C-	C-	D- 0202	D- 0300	E- 0202	E-	B- 0202	C-	D- 0202	E-	
Туре	NG	P _{cont.}	p _{max}	Q _{max}	26.3	26.3	34.5	35.5	48.0	48.0	75.0	75.0	105.0	105.0	152.0		263.0	293.0	M _{eff} [Nm]
.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		[bar]	[bar]	[l/min]	66.0	66.0	84.0		110.0	110.0	160.0	160.0		231.0		425.0		630.7	M _{max} [Nm]
											$\mathbf{p}_{\text{eff}}^{*}$	[bar]							
PGH2	006 008	315 315	350 350	18 24	254 202	254 202	264	264											= Preferred motor-
PGH3	011 013	315 315	350 350	33 39	150 124	150 124	197 163	197 163											pump-unit = on request
	016	<u>315</u> 315	350 350	48 60	103 82	<u>103</u> 82	<u>135</u> 108	135 108											* The effective
	020	315	350	75	65	65	86	86			couplin								pressure was
PGH4	032	315	350	100	51	51	66	66		Standa	rd coup	ling on	request						calculated without the
	040 050	315 250	350 315	120 150	41	41 33	54 43	54 43											degree of
	063	315	350	190					47	47	73	73	102	102					efficiency.
	080 100	315 315	350 350	240 300					37 30	37 30	58 47	58 47	81 66	81 66	Dir	ect cou	pling		
PGH5	125	315	350	375					24	24	38	38	53	53		ailable.	couplin	σ	
	160 200	210 170	260 210	480 600					19 15	19 15	29 24	29 24	41 33	41 33		reques		D	
	250	135	170	750					15	15	19	19	26	26					
											К [%]							
				-W0028	177	146	132												
		-	CS02.1E	-W0054 -W0070	251	229 251	206 243	175 221	149 188	123 159	137								
	Rexroth	IndraDrive		-W0070		201	210	243	227	199	171	135	130						
	Rex	H A	CS03.1E	-W0100 -W0150						229	206	172 212	168 214	138 184	138 188	111 155	128	115	
ler	.			-W0210								212	214	220	211	208	175	166	
trol		<u> </u>	CS04.2E	-W0350 -W0020	150	123	112										198	215	
Controller	.	Σ		-W0020	243	206	186	152	133	111									
Ŭ				-W0054			243	227	199	169	145	111	101						
	Rexroth	HINDRIVE H	MS01.1N	-W0070 -W0110						188 229	161 210	126 177	121 173	142	143	115			
	Ľ 8	ndr		-W0150								213	217	188	193	159	132	119	
		=		-W0210 -W0300										220		208	174 198	165 191	
	L			110000	L												100	101	

¹⁾ Pump and motor can also be ordered separately as motor-pump-unit MPAS1 (see "Motor-pump-units" starting on page 53). Note: For a detailed explanation of the tables, see page 10.



Performance curve for SvP 7010 - forced-ventilated motor

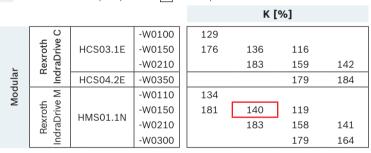
SvP 7010 with PGH, MSK liquid-cooled Standard coupling

Selection guide for Sytronix SvP 7010 with PGH

		Pur	nps ¹⁾										
	1	n _{max} = 3	000 rpm		M								
			-		B-0203	C-0203	D-0203	E-0203					
Туре	NG	p _{cont.}	p _{max}	Q _{max}	162.0	232.5	290.0	342.0	M _{eff} [Nm]				
		[bar]	[bar]	[l/min]	300.0	400.0	500.0	583.0	M _{max} [Nm]				
						$\mathbf{p}_{\text{eff}}^{*}$	[bar]						
	063	315	350	190			l.						
	080	315	350	240	Dia								
PGH5	100	315	350	300		Direct coupling available. Standard coupling on request.							
	125	315	350	375	014	nuaru coup	ning on req	4631.					
	160	210	260	480									
* The e	effect	ive nreg	sure was i	calculated	degree o	fefficiency	/						

The effective pressure was calculated without the degree of efficien

= Preferred motor-pump-unit = on request



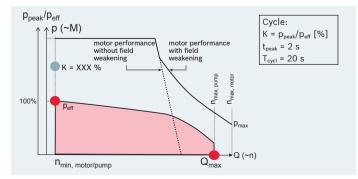
¹⁾ Pump and motor can also be ordered separately as motor-pump-unit MPAS1 (see "Motor-pump-units" starting on page 53). Note: For a detailed explanation of the tables, see page 10.

Selection example for system key



Detailed component information:

Motors: see "Motors" starting on page 66 Pumps: data sheet 10227 Controller: catalog R999000018 (DE), R999000019 (EN)



Performance curve for SvP 7010 - liquid-cooled motor

SvP 7010 with PGM*, MSK forced-ventilated Standard coupling

Selection guide for Sytronix SvP 7010 with PGM

	n	Pum _{max} = 30	ps ¹⁾)00 rpm			Mot	ors ¹⁾		
					MSK	101 (forc	ed-ventil	ated)	
					C-0202	D-0202	E-0202	F-0202	
Туре	NG	p _{cont.}	p _{max}	Q _{max}	48.0	75.0	105.0	124,5	M _{eff} [Nm]
		[bar]	[bar]	[l/min]	110.0	160.0	231.0	310,0	$M_{max}[Nm]$
						p _{eff} * [bar]	l		
	025	175	210	75	119				
	032	175	210	100	92	144			
PGM4	040	175	210	120	75	118	165		
	050	175	210	150	59	93	130	154	
	063	175	210	190	46	72	101	119	

* The effective pressure was calculated without the degree of efficiency.

= Preferred motor-pump-unit = on request

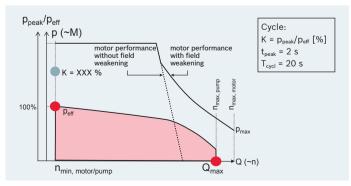
						K [%]		
	U	HCS02.1E	-W0054		149			
	oth ive	HC302.1E	-W0070		188	137		
	Rexroth ndraDrive		-W0070		227	171	130	118
ler	Re dra	HCS03.1E	-W0100			206	168	158
lo	<u>-</u>		-W0150	L			214	217
Controller	Σ		-W0036		133			
ŭ	oth ive		-W0054		199	145		
	D' D'	HMS01.1N	-W0070			161	121	
	Rexroth ndraDrive		-W0110			210	173	164
	<u> </u>		-W0150				217	223

¹⁾ Pump and motor can also be ordered separately as motor-pump-unit MPAS1 (see "Motor-pump-units" starting on page 53) Note: For a detailed explanation of the tables, see page 10

Selection example for system key



Detailed component information: Motors: see "Motors" starting on page 66 Pumps: data sheet 10235 Controller: catalog R999000018 (DE), R999000019 (EN)



* SvP drive systems with PGM pumps have been designed for the Asian market only.

Performance curve for SvP 7010 - forced-ventilated motor

SvP 7010 with A10VZO-EZ4, MSK forced-ventilated Standard coupling

Selection guide for Sytronix SvP 7010 with A10VZO-EZ4

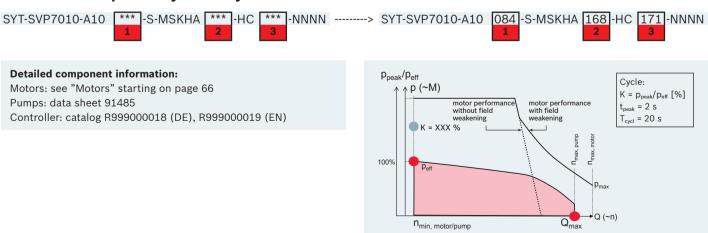
					Motors ¹⁾ (forced-ventilated)															
		Р	umps ¹⁾			MSK071				MSK101					MSK133					
						D- 0202	D- 0300	E- 0202	E- 0300	C- 0202	C- 0300	D- 0202	D- 0300	E- 0202	E- 0300	B- 0202	C- 0202	D- 0202	E- 0202	
Туре	NG	p _{cont.} [bar]	p _{max} [bar]	n _{max} [rpm]	Q _{max} [l/min]	26.3 66.0	26.3 66.0	34.5 84.0	35.5 84.0		48.0 110.0	75.0 160.0	75.0 160.0	105.0 231.0		152.0 320.0				
												$\mathbf{p}_{\mathrm{eff}}^{*}$	[bar]							
	010	250	315	3600	37	157 92	157 92	206 120	212 124	168	100									
EZ4	018	280 280	350 350	3300 3000	59 84	59	92 59	120 77	80	108	168 108	168	168							
A10VZO-EZ	045	280 280	350 350	3000 2550	135 181					67	67	105 66	105 66	147 93	147 93	212				
4101	100	280	350	2300	230									00	00	96	128	165	184	
	140 180	280 280	350 350	2200 1800	308 324											68 53	92 71	118 92	131 102	

* The effective pressure was calculated without the degree of efficiency.

= Preferred motor-pump-unit = on request

										К [%]						
	h re C	HCS02.1E	-W0028 -W0054 -W0070	177 251	146 229 251	132 206 243	170 215	149 188	123 159	137							
Controller	Rexroth IndraDrive	HCS03.1E	-W0070 -W0100 -W0150 -W0210				237	227	199 229	171 206	135 172 212	130 168 214	138 184 220	138 188 211	111 155 208	128 175	115 166
lt.		HCS04.2E	-W0350													198	215
Col	Rexroth IndraDrive M	HMS01.1N	-W0020 -W0036 -W0054 -W0070 -W0110 -W0150 -W0210 -W0300	150 243	123 206	112 186 243	152 227	133 199	111 169 188 229	145 161 210	111 126 177 213	121 173 217	142 188 220	143 193	115 159 208	132 174 198	119 165 191

¹⁾ Pump and motor can also be ordered separately as motor-pump-unit MPAS1 (see "Motor-pump-units" starting on page 53). Note: For a detailed explanation of the tables, see page 10.



Performance-curve for SvP 7010 - forced verntilated

SvP 7010 with A10VZO-EZ4, MSK liquid-cooled Standard coupling

Selection guide for Sytronix SvP 7010 with A10VZO-EZ4

			1)							
		P	oumps ¹⁾			MS				
						B-0202	C-0202	D-0202	E-0202	
Туре	NG	p _{cont.}	p _{max}	n _{max}	Q _{max}	152.0	204.0	263.0	293.0	M _{eff} [Nm]
		[bar]	[bar]	[rpm]	[l/min]	320.0	425.0	520.0	630.7	M _{max} [Nm]
							$\mathbf{p}_{\mathrm{eff}}^{*}$	[bar]		
	045	280	350	3000	135	226				
N t	071	280	350	2550	181	143				
OVZ EZ4	100	280	350	2300	230	102	146	182	215	
A10VZO- EZ4	140	280	350	2200	308	73	104	130	153	
	180	280	350	1800	324	57	81	101	119	

* The effective pressure was calculated without the degree of efficiency.

= Preferred motor-pump-unit = on request

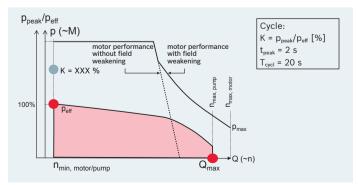
					K	[%]	
	C		-W0100	129			
	roth	HCS03.1E	-W0150	176	136	116	
r	Rexroth IndraDrive		-W0210		183	159	142
Controller	Inc	HCS04.2E	-W0350			179	184
onti	Σ		-W0110	134			
ပ	roth rrive	HMS01.1N	-W0150	181	140	119	
	Rexroth IndraDrive	HWI301.1N	-W0210		183	158	141
	Inc		-W0300			179	164

¹⁾ Pump and motor can also be ordered separately as motor-pump-unit MPAS1 (see "Motor-pump-units" starting on page 53). Note: For a detailed explanation of the tables, see page 10.

Selection example for system key



Detailed component information: Motors: see "Motors" starting on page 66 Pumps: data sheet 91485 Controller: catalog R999000018 (DE), R999000019 (EN)



Performance curve for SvP 7010 - liquid-cooled motor

SvP 5010

Features

- Special pressure controller software with automatic switch-over between closed-loop speed and pressure control.
- Simple conversion from conventional pump drive systems to pressure and volume control by comparable interfaces.
- High accuracy and dynamics in volume and pressure control.
- Minimum noise level due to pump design and speed adjustment
- Pump drive system with optimized dynamics designed for use with a power supply of 380 V.

Components

- Motor-pump-unit MPAT1 consisting of
 - Asynchronous servo motor with air cooling
 - Encoder and power cable (3m or 5m)
 - Internal gear pump PGM
 - Standard coupling elements
- Rexroth Fv frequency converter, type FVCA01.1 (-XXX-P002)

- Additional components:
 - Pressure transducer kit SUP-E01-SYT-HM20-XXX
 - Braking resistor
 - Brake chopper
- ► Optional accessories:
 - Mains choke
 - Junction box and communication line for master/slave pump function

Applications

SvP 5010 offers performance up to 22 kW. Its software has been especially optimized for the requirements of the injection molding, blow molding and die casting machines.

The frequency converter is optimized for Sytronix applications and compensates for the characteristics of hydraulic systems to provide optimal dynamics and accuracy.

SvP 5010 systems have been designed for the Asian market only.



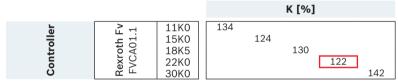
SvP 5010* with PGM, Asynchronous servo motor forced-ventilated Standard coupling

Selection guide for Sytronix SvP 5010 with PGM

		Pumps	¹⁾				Motors	1)		
	n _m	_{ax} = 300	0 rpm		ľ	MAS (fo	rced-ve	ntilated)	
Туре	NG	p _{cont}	p _{max}	Q _{max}	9	13	15	18.5	22	$P_{nom}^{2)}[kW]$
		[bar]	[bar]	[l/min]	50	71.5	71	101	120	M _{nom} [Nm]
		[]	[]	L.,	8000	6000	6000	6000	6000	n _{max} [rpm]
						k	o _{eff} * [baı	r]		
	032	3000	210	80	100	140				
PGM4 ³⁾	040	3000	210	100		112	112			
PGIVI4-7	050	3000	210	120			90	127		
	063	3000	210	150				100	120	_

* The effective pressure was calculated without the degree of efficiency of pump and motor (around 80%)

= Preferred motor-pump-unit = on request

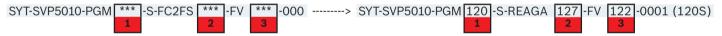


¹⁾ The pump and motor can also be ordered separately as motor-pump-unit MPAT1 (see "Motor-pump-units starting on page 53)

²⁾ Higher power range on request

³⁾ PGM4-4X/NG25 on request

Selection example for system key



Performance class Standard -S	Performance class Standard -E
SYTSVP5010-PGM080-S-REAGA140-FV124-0001/2(80S)	SYT-SVP5010-PGM080-S-REAGA100-FV134-0001/2 (80E)
SYTSVP5010-PGM100-S-REAHA112-FV130-0001/2(100S)	SYT-SVP5010-PGM100-S-REAGA112-FV124-0001/2 (100E)
SYTSVP5010-PGM120-S-REAGA127-FV122-0001/2(120S)	SYT-SVP5010-PGM120-S-REAHA090-FV130-0001/2 (120E)
SYTSVP5010-PGM150-S-REAGA120-FV142-0001/2(150S)	SYT-SVP5010-PGM150-S-REAGA100-FV122-0001/2 (150E)

* SvP 5010 systems have been designed for the Asian market only.

Sytronix DFE variable-speed pressure and flow control electronically

DFE systems

Sytronix DFE systems consist of an electrohydraulically controlled axial piston pump, driven by a variable-speed asynchronous motor

Pump drives DFE 5010 and DFE 7010 are based on the proven DFE pressure and flow pump control system.

Using industry standard inverter duty motors, up to 315 kW, results in a high price/performance ratio and high performance capabilities.

When using the **"teach-in" version**, the machine cycle pressure and flow profile is stored in the DFE control electronics. This allows the DFE system to accelerate the electric motor ahead of a required flow demand.

In machines operating without a predictable operating cycle, such as wood and metallurgy applications, a **"real-time" mode** can be used. The DFE controller calculates an optimal combination of motor speed and pump swivel angle to maximize energy savings.

Identical mechanical interfaces permit cost-effective retrofitting, e.g. of a DFE 5010, as a replacement for a SYDFEE/ SYDFEC by simply exchanging the integrated pump valve electronics.

The control system is available for A10 and A4 pumps and can thus be used for a wide variety of applications.

Components

- Axial piston variable pump with integrated control electronics
- MOT-FC standard asynchronous motor
- VFD to control motor speed
- Pressure transducer

Applications

Sytronix DFE is suitable for use in open hydraulic systems, with one or multiple hydraulic consumers, for control of pressure and flow.

Sytronix DFE systems

- Reduction of installed power by speed and flow control
- Easy retrofit for power units with variable displacement pumps (refer to RE30637)
- ▶ High performance capability
- Multi-consumer system capability

Function

A DFE system utilizes an electrohydraulically controlled axial piston pump to command the pump's VFD drive.

The digital on-board electronics calculates the optimal combination of swivel angle and motor speed based on



system pressure. By reducing the pump swivel angle during pressure holding, the motor load is reduced and pump flow matches the system demand. With an optimal design, the power of installed electric motors can be reduced when compared to traditional designs.

p p nominal value p_{actual w} AC Supply PLC α Onboard- $\alpha_{nominal valu}$ Controller 3~ n_{CMD} **P**_{ACT} Controller $\mathsf{p}_{\mathsf{CMD}}$ р Q_{CMD} n Controller inal value Q Angle α Flow control Pressure control

DFE block diagram

DFE 7010

Features

- ▶ Performance up to 315 kW effective
- Suitable for use in open hydraulic systems with one or more hydraulic consumers, with pressure and flow control.
- ▶ 2-quadrant operation

Components

- ▶ Motor-pump-unit MPES2/3 consisting of
 - MOT-FC motor, self-ventilated
 - Pump system, type SYDFEn-3X, SYHDFEn-1X
 - Standard coupling elements
- IndraDrive controller (HCS) with scalable basic or advanced control unit

Applications

Covering a power range up to 315 kW (on request up to 630 kW), it is particularly suited for use in harsh industrial environments, such as for presses, plastics processing machines, wood and metal industries.

Based on its mechanical interface, Sytronix DFE is suitable for designing pump combinations for multi-circuit systems and master-slave operation. This allows for direct energy coupling and mechanical regeneration via the pump shaft. No drive system capable of line regeneration is required!



DFE 7010 with SYDFEn-3X (A10VSO)

Selection guide for Sytronix DFE 7010 with SYDFEn-3X (A10VSO)

	Pumps ¹⁾					Motors ¹⁾												
						MOT-FC IC411 (self-ventilated)												
Туре	NG	p _{cont}	p _{max}	n _{max}	Q _{max}	4	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90
		[bar]	[bar]	[rpm]	[l/min]	4000	4000	4000	3800	3800	3800	3800	3800	2800	2800	2800	2800	2800
											р	_{eff} * [ba	r]					
	071	280	350	2550	181	23	32	43	64	87	106	126	171	210	256			
110/00	100	280	350	2300	230		23	31	45	62	75	90	122	150	182	222		
A10VSO	140	280	350	2200	308			22	32	44	54	64	87	107	130	159	217	260
	180	280	350	1800	324				25	34	42	50	68	83	101	124	169	202

* The effective pressure was calculated without the degree of efficiency.

= Preferred motor-pump-unit = on request

										K [%]					
	U	HCS01.1E	-W0028	146	105										
	e l	110301.1L	-W0054		191	140	100								
5	, Li	HCS02.1E	-W0070			187	133	100							
lle	a [-W0070					161	132	113					
tro	D u		-W0100							183 135	109				
Controller	 	HCS03.1E	-W0150							176	142	117			
C	ot		-W0210									179	146	112	
	exi		-W0350											189	158
	Ē	HCS04.2E	-W0420												192

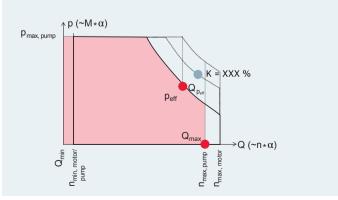
¹⁾ The pump and motor can also be ordered separately as motor-pump-unit MPES2 (see "Motor-pump-units" starting on page 53) Note: For a detailed explanation of the tables, see page 10

Selection example for system key



Detailed component information:

Motors: see "Motors" starting on page 66 Pumps: data sheet 62241 Controller: catalogs R999000018 (DE), R999000019 (EN), R999000241 (DE), R999000242 (EN)



Performance curve for DFE 7010 - self-ventilated motor

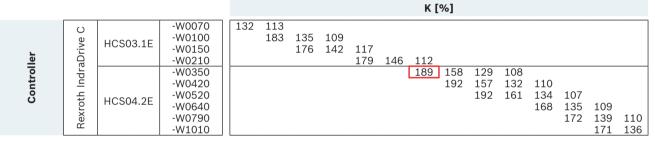
DFE 7010 with SYHDFEn-1X (A4VSO)

Selection guide for Sytronix DFE 7010 with SYHDFEn-1X (A4VSO)

		Р	umps ¹⁾									Mot	ors1)						
										MO	T-FC I	C411 ((self-v	entila	ted)				
Туре	NG	p _{cont}	p _{max}	n _{max}	Q _{max}	18.5	22	30	37	45	55	75	90	110	132	160	200	250	315
		[bar]	[bar]	[rpm]	[l/min]	3800	3800	3800	2800	2800	2800	2800	2800	2500	2500	2500	2500	2200	2200
												$\mathbf{p}_{\text{eff}}^{*}$	[bar]						
	125	350	400	1800	225	60	72	98	120	146	178	243	292						
\circ	120					1 00													
SO'	180	350	400	1800	324			68	83	101	124	169	202	246	297				
4VSO		350 350	400 400	1800 1900					83 60	101 73	124 89	169 121		246 177	297 214	259	323		

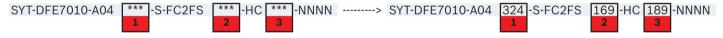
* The effective pressure was calculated without the degree of efficiency.

= Preferred motor-pump-unit = on request



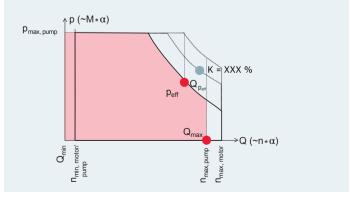
¹⁾ The pump and motor can also be ordered separately as motor-pump-unit MPES2 (see "Motor-pump-units" starting on page 53) Note: For a detailed explanation of the tables, see page 10

Selection example for system key



Detailed component information:

Motors: see "Motors" starting on page 66 Pumps: data sheet 62242 Controller: catalogs R999000018 (DE), R999000019 (EN), R999000241 (DE), R999000242 (EN)



Performance curve for DFE 7010 - self-ventilated motor

DFE 5010

Features

- ▶ Performance up to 90 kW effective
- Suitable for use in open hydraulic systems with one or more hydraulic consumers, with pressure and flow control.
- 2-quadrant operation

Components

- Motor-pump-unit MPES2/3 consisting of
 - MOT-FC motor, self-ventilated
 - Pump system, type SYDFEn-3X, SYHDFEn-1X
 - Standard coupling elements
- Rexroth Fv freqency converter, type FVCA01.1 (-XXX-P002)

Applications

Covering a power range up to 90 kW, it is suited for use in presses, plastics processing machines, wood and metal industries.

Based on its mechanical interface, Sytronix DFE is suitable for designing pump combinations for multi-circuit systems and master-slave operation. This allows for direct energy coupling and mechanical regeneration via the pump shaft. No drive system capable of line regeneration is required!



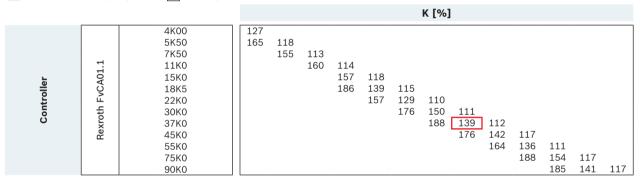
DFE 5010 with SYDFEn-3X (A10VSO)

Selection guide for Sytronix DFE 5010 with SYDFEn-3X (A10VSO)

		Pun	$nc^{1)}$								N	lotors	1)						
	i unpo						MOT-FC IC411 (self-ventilated)												
Туре	NG	p _{cont} [bar]	p _{max} [bar]	n _{max} [rpm]	Q _{max} [l/min]	4 4000	5.5 4000	7.5 4000	11 3800	15 3800	18.5 3800	22 3800	30 3800	37 2800	45 2800	55 2800	75 2800	90 2800	P _{nom} [kW] n _{max} [rpm
											р	_{eff} * [ba	r]						
	071	280	315	2550	181	23	32	43	64	87	106	126	171	210	256				
A10VSO	100	280	350	2300	230		23	31	45	62	75	90	122	150	182	222			
A10V50	140	280	350	2200	308			22	32	44	54	64	87	107	130	159	217	260	
	180	280	350	1800	324				25	34	42	50	68	83	101	124	169	202	

* The effective pressure was calculated without the degree of efficiency.

= Preferred motor-pump-unit = on request



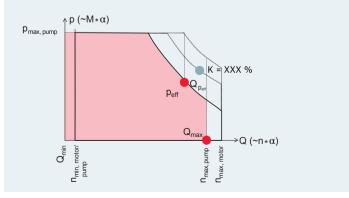
¹⁾ The pump and motor can also be ordered separately as motor-pump-unit MPES2 (see "Motor-pump-units" starting on page 53) Note: For a detailed explanation of the tables, see page 10

Selection example for system key



Detailed component information:

Motors: see "Motors" starting on page 66 Pumps: data sheet 62241 Controller: catalogs R999000241 (DE), R999000242 (EN)



Performance curve for DFE 5010 - self-ventilated motor

DFE 5010 with SYHDFEn-1X (A4VSO)

Selection guide for Sytronix DFE 5010 with SYHDFEn-1X (A4VSO)

			Pumps ¹	L)				MOT-F		ors ¹⁾ (self-ven	tilated)			
Туре	NG	p _{cont} [bar]	p _{max} [bar]	n _{max} [rpm]	Q _{max} [l/min]	18.5 3800	22 3800	30 3800	37 2800	45 2800	55 2800	75 2800	90 2800	P _{nom} [kW] n _{max} [rpm]
									$\mathbf{p}_{\text{eff}}^{*}$	[bar]				
	125	350	400	1800	225	60	72	98	120	146	178	243	292	
A4VSO	180	350	400	1800	324			68	83	101	124	169	202	
A4V50	250	350	400	1900	475				60	73	89	121	146	1
	355	350	400	1700	603					51	63	85	103	j

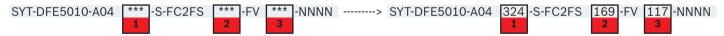
* The effective pressure was calculated without the degree of efficiency.



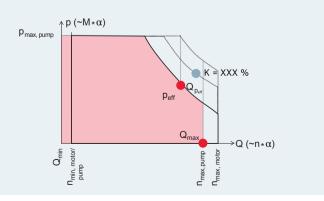
					κ [%]			
Controller Rexroth	4010	115 129 176	110 150 188	111 139 176	112 142 164	117 136 188	111 154 185	<u> 117</u> 141	117

¹⁾ The pump and motor can also be ordered separately as motor-pump-unit MPES2 (see "Motor-pump-units" starting on page 53) Note: For a detailed explanation of the tables, see page 10

Selection example for system key



Detailed component information: Motors: see "Motors" starting on page 66 Pumps: data sheet 62242 Controller: catalogs R999000241 (DE), R999000242 (EN)



Performance curve for DFE 5010 - self-ventilated motor

Sytronix individual solutions

Individually configured systems

In addition to preconfigured systems in the FcP, SvP, and DFE Sytronix series, the Sytronix product range also provides the option of configuring **individual solutions**.

These systems can be planned and configured by combining modules and individual components, using questionnaires on application criteria and system parameters, in collaboration with Rexroth specialists.

Rexroth – synonymous with planning security

- Sytronix product range for customized solutions
- Products with excellent dynamics and control accuracy
- Proven product quality for high machine reliability
- Industry-specific consulting and engineering support
- Global Rexroth presence and support

Components and modules for Sytronix systems can be found in "Components and modules" starting on page 52.



8 steps for a system solution

	Step	Example	Help
1	 Determine system requirements Hydraulics schematic (open/closed circuit) General conditions (fluid, filtration, supply voltage, interface, or high-level control system, etc.) Load cycle (pressure, flow, worst case, etc.) Performance (control accuracy, dynamics) 	 Pressure supply for core shooter systems Open hydraulic circuit Constant pressure: 100 bar Average flow: 30 l/min Maximum flow: 100 l/min Fluid: HLP 46 Line voltage: 400 VAC Analog set points High dynamic performance 	Guidelines for energy-efficient hydraulics assemblies Questionnaire
2	Select required Sytronix features Control quality Dynamics Open or closed loop Pressure or flow control Alternating pressure/flow control Force control, speed control, position control	 SvP 7010 ▶ Pressure control ▶ High dynamic performance 	FcP, SvP, DFE systems FcP: starting on page 13 SvP: starting on page 27 DFE: starting on page 39
3	 Select pump Maximum pressure Maximum flow Minimum speed Open or closed loop 	 PGH4-3X/050 internal gear pump Continuous nominal pressure: 315 bar Maximum flow: 150 l/min Open circuit 	SytronixSize program for system dimensioning Pumps starting on page 70
4	 Determine drive requirements (Load cycle conversion using the pump displacement) RMS torque, maximum torque Average speed, maximum speed 	 Parameters RMS torque: 85 Nm Maximum torque: 118 Nm Average speed: 630 rpm Maximum speed: 2,050 rpm 	SytronixSize program for system dimensioning
5	 Select drive/motor combination Torques, speed Drive family Compact or modular power unit Electrical connection on the motor Motor cooling type Encoder 	IndraDrive C with MPA01 HCS03.1E-W0100-A-05-NNBV MPA01-PGH4P-NN-VBB-M11EBHA-S3F-NN Stall torque: 105 Nm Maximum torque: 180.6 Nm Maximum speed: 2,400 rpm	SytronixSize program for system dimensioning Power units, motor-pump- units, motors starting on page 53

	Step	Example	Help
6	Determine controller configuration (IndraDrive only) Interface to the higher-level control system Encoder Inputs and outputs Safety technology 	 ADVANCED controller without bus communication CSH01.1C-NN-ENS-NNN-MA1-NN-S-NN-FW High performance No bus communication IndraDyn standard encoder Standard operator panel Analog I/O extension 	Control units page 63
7	Define firmware functionality (for IndraDrive only) Basic OPEN LOOP or CLOSED LOOP package Extension packages Motion logic Technology functions	 Basic CLOSED LOOP package with motion logic and SvP application software FWA-INDRV*-MPH-08VRS-D5-1-NNN-ML FWS_MLDSYx_IMC_xxVxx_D0_MP08 No extension packages Motion logic Application software for SvP systems 	Firmware page 64
8	 Select accessories Line filters and line chokes Braking resistors, brake units Additional capacity Electrical connections Engineering software Pressure transducer Mechanical connections 	 Line filter NFD03.1-480-130 Line choke HNL01.1E-0362-N0080-A-500- NNNN Power cable RKL0042/005.0 Encoder cable RKG0047/005.0 Basic accessories HAS01.1-255-NNN-CN Shield connection HAS02.1-005-NNN-NN Pressure transducer SUP-E01-SYT-HM20- 2X/250-H-K35-A-N 	Accessories starting on page 79 Motor-pump-units starting on page 53 Engineering tool IndraWorks

In the following section, you can get some hints helping you select the right single components for your pump drive system.

Pump selection guide

Pump	Internal g	ear pump	Axial pist	ton pump
	· Carto	D.		A
Туре	PGF	PGH	A10	A4
n _{min} @p _{cont} [rpm]	200	200	On request	On request
n _{max} [rpm]	3600	3000	3600	3200
V _{geo} [cm ³]	1.7 40	20 250	6 180	5 1000
p _{cont} [bar]	250	315	315	350
p _{max} [bar]	350	350	350	400
maxPhyd [kW]	34	134	151	656
Operation mode	2, 1 - Q	2, 1 - Q	4, 2, 1 - Q	4, 2, 1 - Q
Characteristic	Quiet	Quiet	Universal	Universal
Documentation	RE10213	RE10227	RE91485	RE92050

Frequency converter selection guide

	Rexroth Fv	IndraDrive
Interface	analog/digital, Profibus	analog/digital, various fieldbusses and MultiEthernet
Functionality	p/Q alternating control	p/Q alternating control, Position force control, Integrated PLC
Pump protection	Basic	Advanced
Commissioning	Manually, Converter PC	IndraWorks
Commissioning	++	+

Motor selection guide

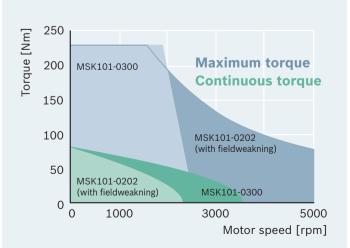
	MOT-FC	MSK
Dynamics (acceleration ¹⁾ scale)	>300 ms	< 100 ms
Position control ²⁾	-	++
Minimal rpm ³⁾ (leckage)	100	0
Dimensions	0	+
Price	++	0

¹⁾ Accelaration to 1500 rpm

²⁾ Only with IndraDrive possible

 $^{\scriptscriptstyle 3)}$ Normally the pump is the limiting component in the system

Synchronous motor selection guide (with/without fieldweakning)



Tools

Energy-efficient hydraulics assemblies – questionnaire

To implement a variable-speed drive solution, for retrofit or new applications, a customer-specific series of application conditions needs to be considered. This is in addition to the load profile of the machine. In hydraulics, critical factors such as the type of fluid, hydraulics schematic diagram, cooling requirements, and the presence of an accumulator can affect the configuration of a Sytronix system. Electrical parameters, such as supply voltage, the higher-level control system used, ambient temperatures, and performance required for the overall system are critical factors in the configuration of a Sytronix solution.

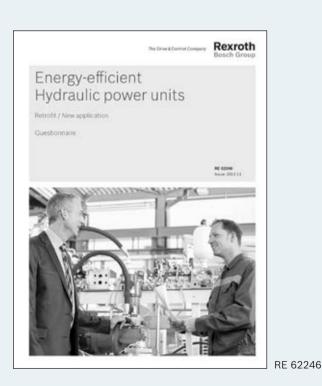
The questionnaire for energy-efficient hydraulic assemblies is intended as an aid for documenting all of the required information. Contact a Bosch Rexroth sales partner for more information.

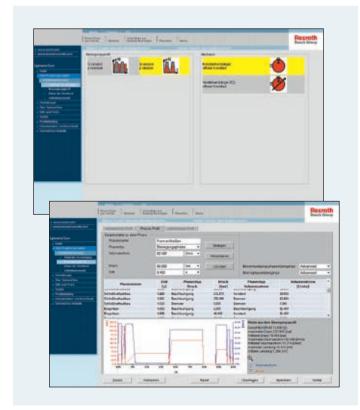
SytronixSize software tool

Sizing components to meet the machine's energy requirement is key to an energy-efficient, cost-effective variable-speed drive solution. SytronixSize, Bosch Rexroth's design tool, is configured to provide the answers.

The choice of hydraulic pump is made using the design criteria followed by selection of the electric motor and matching VFD or servo drive controller from the Bosch Rexroth product portfolio.

SytronixSize is only available for use by Bosch Rexroth applications specialists. Availability of SytronixSize to third parties is currently not planned due to legal restrictions. Please ask a Bosch Rexroth sales partner for more information.





Components and modules



Rexroth offers a comprehensive range of pumps, power units, motors and control software for Sytronix variable-speed pump drives. Rexroth can provide support in the selection of individual components for custom designed Sytronix systems.

Motor-pump-units

Motor and pumps are available as preconfigured units.

Drives

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Drives for synchronous or standard motors.

Motors

Synchronous and asynchronous motors for pump drives in Sytronix systems.

Pumps

Internal gear or axial piston pumps for a wide range of system pressures.

Accessories

Extensive range of Rexroth accessories including line filters, braking resistors, line chokes, power and encoder cables, auxiliary components (interconnection kits, attachment kits and assembly kits) and cabinets.

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Motor-pump-units

A selection of standard motor-pump-units is available for Sytronix variable-speed pump drives, consisting of a motor, coupling and pump. The flexible solutions of preassembled modules are available in a variety of mounting configurations.

Motor-pump-unit MPA01

The MPA01 unit was developed specifically for the SvP 7010 system and features direct motor-pump coupling.

Motor-pump-unit MPAS1

Like the MPA01, the MPAS1 unit was also developed for the SvP 7010 system, but uses a conventional motor-pump coupling.

Motor-pump-unit MPAT1

The MPAT1 unit was developed specifically for the SvP 5010 system (only for the Asian market) and features a conventional motor-pump coupling.

Motor-pump-unit MPES2

The MPES2 units are used with FcP 5010, FcP 7010, DFE 5010, and DFE 7010 systems. These assemblies use conventional motor-pump coupling; MPES2 is designed for the European and Asian markets.



Motor-pump-unit MPA01 with MSK & PGH



Features

- Available with 3 motor configurations
- Available with 8 pump configurations
- Mounting options: flange, foot mount, or motor feet (only MSK133)
- Direct coupling
- Reduced overall length
- Horizontal and vertical mounting possible

Product description

The MPA01 with direct coupling provides a compact solution, offering a range of motor and pump options.

Detailed information:

Operating instructions: R911339822 (DE), R911339824 (EN) Mounting instructions: R911339498 (DE), R911339499(EN), R911341599(DE), R911341600(EN)

Motor	MSK101	MSK133	MSK133
Overall length	C, D, E, F	B, C, D, E	B, C, D, E
Cooling	Forced-ventilated	Forced-ventilated	Liquid-cooled
Pump	PGH4	PGH5	PGH5
Nominal size	20 63	63 160	63 160

Motor-pump-unit MPAS1 with MSK & PGM, PGH, A10



Features

- Available with 3 motor configurations
- Available with 3 pump configurations
- Mounting options: flange, foot mounting
- Standard motor-pump coupling
- Horizontal and vertical mounting possible
- MPAS1 with PGM pumps designed for the Asian market only

Product description

The MPAS1 uses a conventional motor-pump coupling with a bell mounting adapter.

Detailed information:

Operating instructions: R911343223 (DE), R911343224 (EN) Mounting instructions: R911342439 (DE), R911342449 (EN)

Motor	MSK071	MSK101	MSK101	
Overall length	D, E	C, D, E, F	C, D, E	
Cooling	Forced-ventilated	Forced-ventilated	Forced-ventilated	
Pump	PGH2, PGH3, PGH4	PGM4	PGH5	
Nominal size	6 50	25 63	63 250	
Motor	MSK071	MSK101	MSK133	MSK133
Overall length	D, E	C, D, E	B, C, D, E	B, C, D, E
Cooling	Forced-ventilated	Forced-ventilated	Forced-ventilated	Liquid-cooled
Pump	A10VZO-EZ4	A10VZO-EZ4	A10VZO-EZ4	A10VZO-EZ4
Nominal size	10 28	18 71	45 180	45 180

Motor-pump-unit MPAT1 with asynchronous servo motor & PGM



Features

- Available with 5 motor configurations (ranging from 9 kW to 22 kW)
- Available with PGM pumps
- Encoder and power cable (3m or 5m) included

Product description

MPAT1 uses a conventional motor-pump coupling with a bell mounting adapter. MPAT1 has been designed for the Asian market only.

Detailed information:

Mounting instructions: R912005194 (EN), R912005195 (ZH)

Motor	MAS
Performance kW	9 22
Cooling	Forced-ventilated
Pump	PGM4
Nominal size	32 63

Motor-pump-unit MPES2 with MOT-FC & PGF, PGH, A10, A4, SYDFEn-3X, SYHDFEn-1X



Features

- ▶ Wide range of motor-pump-units
- Available with different pump configurations, depending on the pump type
- Mounting options: varies, based on motor size
- Horizontal and vertical mounting possible

Product description

MPES2 is designed for the European and Asian markets. The MPES2 assembly uses a conventional motor-pump coupling and a bell mount adapter.

Detailed information:

Mounting instructions: R911345045 (DE), R911345047 (EN), R911345046 (DE), R911345048 (EN)

Motor		MOT-FC	MOT-FC	MOT-FC	MOT-FC	MOT-FC
Performance	kW	1.5 11	1.5 7.5	1.5 90 kW	1.5 90	1.5 90
Cooling		Self-ventilated	Forced ventilated	Self-ventilated	Forced-ventilated	Self-ventilated
Pump		PGF2	PGF2	PGH2, PGH3, PGH4,	PGH2, PGH3, PGH4,	A10VZO-EZ4
				PGH5	PGH5	(2-point adjustment)
Nominal size		6 22	6 22	5 250	25 250	10 180
Motor		MOT-FC	MOT-FC	MOT-FC		
Motor Performance	kW	MOT-FC 18.5 90	MOT-FC 4 90	MOT-FC 18.5 315		
	kW					
Performance	kW	18.5 90	4 90	18.5 315		
Performance Cooling	kW	18.5 90 Self-ventilated	4 90 Self-ventilated	18.5 315 Self-ventilated		

Drives

Drives

Drive units are converters or inverters based on the IndraDrive family portfolio or frequency converters Rexroth Fv (VFD). The IndraDrive units consists of a power component and a control section, for the control of servo and standard motors. The part of the drive controller equipped with all the control functions and interfaces for installation in the power unit is referred to as the control section. The power component contains the power electronics to control the motors and is used to hold the control section. The converter (IndraDrive C - HCS) takes the line voltage with its fixed amplitude and frequency and generates a three-phase alternating current with variable amplitude and frequency. The inverter (IndraDrive M - HMS) takes the DC bus voltage and generates a three-phase alternating current with variable amplitude and frequency.

The frequency converter Rexroth Fv (VFD) includes the power and control function in one device to control standard asynchronous motors. The VFD converts the fixed amplitude and frequency line power into variable amplitude and frequency three-phase alternating current.

IndraDrive – compact drives

- Power range from 1.5 kW to 630 kW, with maximum current from 12 A to 1535 A
- High overload capacity
- Compact design for single-axis applications
- Can be connected to a converter for cost-effective solutions
- Direct line connection from 200 V to 500 VAC

Rexroth Fv VFD

The Rexroth Fv VFD is the drive solution optimized for automation applications with a power range up to 90 kW.

Firmware

Unit-specific software for automation applications. With the IndraDrive servo drives and the Rexroth Fv VFDs, firmware is stored in read-only memory. IndraDrive has the option of updating the firmware using CompactFlash.



Drives – IndraDrive Converter HCS02.1E-W0028/-W0054/-0070



Features

- Continuous power from 1.5 kW to 11 kW
- Internal or external braking resistors
- ► 2.5x overload capacity
- Maximum current from 28 A to 70 A
- Can be connected to a converter for cost-effective solutions
- ▶ Direct line connection from 200 V to 500 VAC

Product description

IndraDrive HCS02 series of drives integrate inverter and power supply in one unit. Contains line connections for compact construction making it suitable for single-axis applications.

Detailed information:

Instructions R911309635 (DE), R911309636 (EN) Catalog R999000018 (DE), R999000019 (EN)

Technical data

Continuous current ¹⁾	А	11.3 28.3
Maximum current	А	28.3 70.8
DC bus continuous power without/with choke	kW	5.1 9/5.1 14
Maximum output without/with choke	kW	8 14/10 19
Line voltage	V	3 AC 200 500, 1 AC 200 250 (±10 %)
Continuous input line current	А	13 30
Dependence of output on line voltage		at U _{LN} < 400 V: 1% power reduction per 4 V
		at U_{LN} > 400 V: 1% power gain per 5 V
Maximum braking power	kW	10 25
Control voltage, external	V	DC 24 ±20% (DC 24 ±5% when supplying motor holding brake)
Power consumption	W	14 23
Dimensions (H x W x D)	mm	65 to 105 x 352 x 252
Weight	kg	3.8 6.8

All data for nominal rating at 3 AC 400 V line voltage and 4 kHz switching frequency. ¹⁾ In case of output frequency less than 4 Hz the output current will be reduced.

Drives – IndraDrive Converter HCS03.1E-W0070/-W0100/-W0150/-W0210



Features

- Continuous power with/without choke kW 13 to 42/25 to 85
- High overload capacity
- ▶ Maximum current from 70 A to 210 A
- Can be connected to a converter for cost-effective solutions
- Direct line connection from 400 V to 500 V

Product description

IndraDrive HCS03 series of drives integrate inverter and power supply in one unit. Contains line connections for compact construction making it suitable for singles axis applications.

Detailed information:

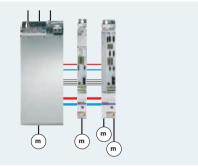
Instructions R911309635 (DE), R911309636 (EN) Catalog R999000018 (DE), R999000019 (EN)

Technical data

Continuous current ¹⁾	А	45 145
Maximum current	А	70 210
DC bus continuous power without/with choke	kW	13 42/25 85
Maximum output without/with choke	kW	20 68/40 124
Line voltage (+10%/-15%)	V	3 AC 400 500
Continuous input line current	А	50 146
Dependence of output on line voltage		at U_{LN} < 400 V: 1% power reduction per 4 V decrease in voltage
Maximum braking power	kW	42 137
Control voltage, external	V	DC 24 ±20% (DC 24 ±5% when supplying motor holding brake)
Power consumption	W	22.5 30
Dimensions (H x W x D)	mm	125 350 x 440 x 315
Weight	kg	13 38

All data for nominal rating at 3 AC 400 V line voltage and 4 kHz switching frequency. 1) In case of output frequency less than 4 Hz the output current will be reduced.

Drives – IndraDrive Power supply HMV01.1E, HMV01.1R, HMV02.1R



Features

- ▶ Power range from 18 kW to 120 kW
- ▶ Direct line connection from 400 V to 480 V
- Protection to IP20
- Energy-saving line regeneration (optional)
- Integrated line contactor
- Integrated braking resistor

Product description

IndraDrive HMV power supply units are used in conjunction with modular HMS inverters.

Detailed information: Catalog R999000018 (DE), R999000019 (EN)

Technical data

Line voltage	V	3 AC 400 480 (+10%/-15%)
Supply frequency	Hz	48 62
	=	
DC bus continuous output	kW	18 120
Overload capacity		1.5x/1.5 2.5x
Suitable for cabinet depth	mm	HMx01: 400
Line contactor/brake chopper/braking resistor		Internal ¹⁾ / internal ¹⁾
Control voltage DC 24 V		External
Environmental rating		IP20
Installation height	m	1000 above sea level, with derating to 4000^{2}
Ambient temperature	°C	0 to +40, with derating to +55
Cooling type		Air cooling
CE mark		Low Voltage Directive 73/23/EEC, EMC Directive 89/336/EEC
Certifications/EMC		EN 61800-5-1, EN 61800-3, UL 508C, C22.2 No. 14-05/C3 (EN 61800-3)

All data for nominal rating at 3 AC 400 V line voltage and 4 kHz switching frequency. ¹⁾ Not applicable for HMV01.1R-W0120; ²⁾ HCS04 only up to 3000 m.

Drives – IndraDrive Inverter HMS01, HMS02



Features

- Modular single-axis inverter
- Single-axis inverter with maximum current from 20 A to 350 A
- Space-saving design with multi-axis applications
- Can be powered via power supply unit
- Power sharing via common DC bus
- Can be connected to a converter for cost-effective solutions

Product description

IndraDrive HMS inverter series for single and dual axes in the modular drive system. They have a power output to drive a motor and operate with HMV01/02 supply units and HCS02 and HC03 drive controllers.

Detailed information:

Instructions R911309635 (DE), R911309636 (EN) Catalog R999000018 (DE), R999000019 (EN)

Technical data

Continuous current	А	12.1 250
Maximum current	А	20 350
DC bus capacity	mF	-/0.14/0.27
Control voltage, external	V	DC 24 ±20% (DC 24 ±5% when supplying motor holding brake)
Power consumption without control unit	W	10 218
and motor brake		(including HAB blower unit)
Continuous current without control unit and	А	0.4 9.1
motor brake		(including HAB blower unit)
Width	mm	50 350
Height	mm	352/440 1)
Depth	mm	252/309
Weight	kg	5.3 31.7

All data apply to nominal rating at 3 AC 400 V line voltage and 4 kHz switching frequency

¹⁾Overall height HSM01.1N-W0350 with auxiliary fan HAB: 748 mm

Drives – IndraDrive Control unit CSH01 ADVANCED



Features

- Solution for standard and high-end applications
- Integrated motion logic with advanced features
- Open interfaces for international use
- On request, certified safety technology per EN 13849-1 and EN 62061
- ► Use with Sytronix SvP
- ► Option: safety on board
- Available with standard performance and functionality, CSB01 BASIC version, for use with Sytronix

Product description

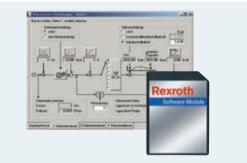
The ADVANCED control unit offers the highest performance and dynamics. In addition to performance, a wide range of control communications and encoder interfaces are available. Digital and analog inputs and outputs are available in the base controller using an I/O expansion. The controller can be equipped with certified safety technology per EN 13849-1 and EN 62061, as an option. The ADVANCED controller is an ideal platform for a drive-integrated PLC with IndraMotion MLD.

Using a PC with the engineering tool IndraWorks, a complete configuration and startup can be performed.

Detailed information: Catalog R999000018 (DE), R999000019 (EN)

Control communication	Optional: analog interface, PROFIBUS, SERCOS III, ProfiNet, EtherCat, EtherNet/IP, CANopen, DeviceNet
Digital inputs	7
Digital inputs for measuring probe	2
Digital inputs/outputs (configurable)	4
Analog inputs	1
Analog outputs	2
Relay outputs	1

Firmware FWS



Features

- All standard functions included
- ► Function extensions
- Industry-specific functions
- ► Integrated IEC-compliant logic
- ► Hydraulic power unit (HPU): constant pressure control
- ► Injection molding control (IMC)
- Position force control (PFC)

Product description

The stock firmware can perform standard drive functions – from simple V/f control through positioning control mode. Extension packages provide options of electronic synchronization, servo functions and main spindle drives. The freelyprogrammable motion logic with integrated PLC conforming to IEC 61131-3 and ready-to-use functions enable simple execution of complex machine processes.

Detailed information: Catalog R999000018 (DE), R999000019 (EN)

Technology functions	HPU	IMC	PFC
FcP 7010	p=const		
SvP 7010	p=const	p/Q control	x/F control

Rexroth Fv Frequency Converter for Sytronix FVCA01.1 (-XXX-P002)



Features

- Quality and reliability
- Worldwide service
- ► CE-compliant
- UL-listed
- Multiple operating modes to suit a variety of applications
- ▶ Simple operation and maintenance
- Removable fan
- ► LCD operator interface panel
- Advanced functionality and high performance
- Optional PROFIBUS control communication

Product description

The Rexroth Fv VFD for Sytronix is an optimal drive solution for automation of a variety of applications with power ratings up to 90 kW. It can operate in voltage/frequency (V/f), sensorless vector control (SVC), or field-oriented vector control (FOC) modes to suit a wide range of applications.

Detailed information: Instructions R912004739 (EN)

Rated motor power	kW	1.5 90
Nominal motor voltage	V	0 480
Line voltage	V AC	380 480
Supply frequency	Hz	50 60
Rated continuous current	А	4 183
Overload capacity	%	200 (in 1 s)/150 (in 1 min)
Motor cable length (internal line filter C3)	m	5/10
Motor cable length (external line filter C3)	m	50/75
Ambient temperature	°C	-10 +40
Controller		PID
Bus systems		Modbus/PROFIBUS
Display		LCD: pressure, speed, voltage, current, etc.

Motors

Synchronous and asynchronous motors for use in Sytronix variable-speed pump drive systems.

IndraDyn S synchronous servo motors (MSK)

- Maximum torque up to 631 Nm
- Environmental protection: IP65
- Choice of cooling systems
- ► High dynamic performance
- Compact design

IndraDyn A asynchronous servo motors (MAD)

- Rated power up to 93 kW
- Maximum speed up to 11000 rpm
- Encoder systems for a wide range of applications
- Environmental protection: IP65
- Motor designed for easy maintenance

IndraDyn E standard asynchronous motors (MOT-FC)

- Energy efficiency class IE2 (Europe/Asia)
- ► NEMA Premium efficiency (North America)
- ► Low "total cost of ownership"
- Standard product series

Asynchronous servo motors (MAS)

- Rated outputs up to 27 kW
- Maximum speed up to 8000 rpm
- ► Equiped with TTL encoder
- ► Environmental protection: IP 54
- For use only in Asian market in combination with SvP 5010



IndraDyn synchronous servo motor MSK071, MSK101, MSK133



Features

- Maximum torques up to 631 Nm
- Axial or radial blower optional
- ► Environmental protection: IP65
- Choice of cooling systems
- ► fan cooling
- liquid cooling stainless steel (MSK133)
- Compact and powerful
- Broad performance range
- Multiple models to match load requirements
- Maximum torque up to 631 Nm
- Maximum speed up to 6000 rpm

Product description

Outstanding features of the MSK range of motors include broad power range and model variants to match load requirements. Encoders are available in single or multi-turn versions. Additional options include shaft keyways, holding brakes, and increased runout to match any application. For applications with high continuous power operation, blowers are available for axial and radial installation.

Detailed information: Catalog R999000018 (DE), R999000019 (EN)

Туре			MSK071	MSK101	MSK133
Maximum speed	n _{max}	rpm	3500 6000	3300 6000	3300
Continuous torque at stall	Mo	Nm	12 23	32 70	152 293
Maximum torque	M_{max}	Nm	44 84	110 231	320 631
Continuous current at stall	Io	А	5.2 20	14.9 58.3	63 115
Maximum current	I _{max}	А	23.4 90.1	67.1 262.4	160 305
Moment of inertia	J	kgm ²	0.00173 0.0029	0.0065 0.0164	0.0476 0.09
Flange size	А	mm	140	192/208	260
Motor length	0	mm	272 352	350 688	582 732
Max. motor height	Н	mm	202	262/276	370
Shaft diameter	D	mm	32	38	48
Weight		kg	13.9 23.5	28.3 53.5	91.6 146.0

Asynchronous servo motor MAS



Features

- ▶ Maximum speed up to 8000 rpm
- ► Equipped with 5V TTL encoder
- ► Environmental protection: IP 54
- Mounting option: B35
- ▶ Rated power up to 27 kW
- Maximum torque up to 273 Nm
- Designed for the Asian market only

Product description

Low voltage three-phase servo induction motors for VFD operation (inverter duty). MAS motor family is optimized for use in SvP 5010 with frequency converters.

Model			MAS- ANB35- 09k0 -132C-BG (80E)	MAS- ANB35- 13k0 -132D-BG (805, 100E)	MAS- ANB35- 15k0 -132D-BH (1005, 120E)	MAS- ANB35- 18k5 -160B-BG (1205, 150E)	MAS- ANB35- 22k0 -160C-BG (1505, 190E)	MAS- ANB35- 27k0 -180B-BF (1905)
Rated torque	M _n	Nm	50	71.5	71	101	120	160
Maximum torque	M_{max}	Nm	80	128	128	163	203	273
Rated current	l _n	А	18.5	26.5	30	36	42	51
Maximum current	I _{max}	А	38	65	75	74	78	122
Rated speed	n _n	min ⁻¹	1734	1738	2020	1745	1745	1605

IndraDyn E standard asynchronous motor MOT-FC: Europe/Asia



Features

- ▶ Motor design conforming to DIN EN 60034 (IEC 72)
- Standard asynchronous motors MOT-FC (IEC) for use outside of North America
- Environmental protection: IP55
- For use with VFD or IndraDrive Bosch Rexroth recommends MOT-FC standard asynchronous motors for FcP 5010/7010 and DFE 5010/7010.

Product description

Low voltage three-phase squirrel cage motors for VFD operation (inverter duty).

Rexroth's MOT-FC motor family is optimized for use in FcP 5010/7010 and DFE 5010/7010 with frequency converters.

Detailed information: See R911343624

Mechanical version		IEC
Power range	kW	1.5 315
Nominal voltage	V	< 3 kW (230/460 V); > 3 kW (400/690 V)
Number of poles 1500 rpm		4
Energy efficiency		IE2
Type of construction (EN 60034-7)		IM B35; IM B 5, IM V1
Housing material		Aluminum (1.5 7.5 kW), gray cast iron (from 11 kW)
Cooling (EN 60034-6)		IC 411 (self-ventilated); IC 416 (forced-ventilated)
Permissible ambient temperature	°C	-20 +40
Permissible installation height	m	1000
Motor/winding protection (DIN EN 60947-8)		PTC
Terminal box position (IEC 60034-7 AMD 1)		Above

Pumps

A variety of pump types can be used with Sytronix variablespeed drives.

Internal gear pumps

Internal gear pumps, type PGF-2X, PGH-2X / PGH-3X, and PGM-4X, are suitable for use in Sytronix systems. Operating in open hydraulic circuits, they are capable of a maximum continuous pressure of respectively 210 bar, 315 bar and 175 bar, dependent on the type. Reverse rotation is permissible for 2-quadrant operation. The internal gear pumps are ideal for low noise requirements and use in pressure hold-ing operation due to low internal leakage.

Axial piston pumps

The series A10 and A4 axial piston pumps are also suitable for use in Sytronix systems.

The A10 series can be used in pressure holding operation for long duration due to leakage flow being externally drained. They can also deliver flow in both directions for closed circuit operation, and additionally be used as motors.

The A4 series axial piston pumps are very robust and have proven successful in many press applications due to large displacements and pressure capability up to 400 bar.

Suitable for extended pressure holding, these pumps are ideal for use in Sytronix drives thanks to an external leakage drain and wide range of drive speeds.



Internal gear pump PGF-2X



Features

- Fixed displacement
- Low operating noise
- ► Low flow ripple
- ► High efficiency
- Long service life
- Suitable for a wide range of viscosities and speeds
- Excellent suction characteristics
- Can be used in a variety of system sizes and combinations
- Can be combined with other pumps

Product description

PGF fixed displacement internal gear pumps are pressurebalanced to minimize internal leakage. They are suitable for low to medium power Sytronix drives, up to mid-pressure operation in industrial applications, such as machine tool applications

Detailed information: Data sheet 10213

Technical data

Frame size			2
Nominal size		NG	6 22
Displacement		cm ³	6.5 22.0
Pressure	p _{nom}	bar	210 ¹⁾
	p _{max}	bar	250
Speed	n _{min}	rpm	200
	n _{max}	rpm	3600
Flow ²⁾	q _v	l/min	9.4 31.9
Fluid			HL mineral oil (DIN 51524 part 1); HLP mineral oil (DIN 51542 part 2); HEES fluids (DIN ISO 15380); HEPR fluids (DIN ISO 12380)
Temperature	HLP fluid	°C	-20 +100
	Ambient	°C	-20 +60
Filtration class		Class	20/18/15

 $^{1)}$ When NG = 22: p_{nom} = 180; p_{max} = 210; n_{max} = 3000

 $^{\rm 2)}$ Measured at n = 1450 rpm and p = 10 bar

Internal gear pump PGH-2X



Features

- Fixed displacement
- Low operating noise
- Low flow ripple
- High efficiency at low speeds and viscosities due to dynamic pressure balancing
- Suitable for a wide range of viscosities and speeds
- Can be used in a variety of system sizes and combinations
- Size 2: Nominal size 5 to 8
- Size 3: Nominal size 11 to 16
- Maximum pressure 350 bar
- Maximum displacement 16 cm³
- Series 2X

Product description

PGH fixed displacement internal gear pumps are pressure balanced to minimize internal leakage. The driven pinion shaft is supported by hydrodynamic bearings and drives an internal toothed ring gear. Fluid is pumped within the gear tooth cavities and a sickle-shaped segment assembly. Axial sealing plates are dynamically pressure-balanced to ensure optimal sealing of the pump gears.

Detailed information: Data sheet 10223

Technical data

System size			2	3
Nominal size			5 8	11 16
Displacement	Vg	cm ³	5.24 8.2	11.0 16.0
Speed	n _{min}	rpm	600	600
	n _{max}	rpm	3000	3000
Flow ¹⁾	q _v	l/min	7.5 11.8	15.8 23.0
Pressure	p _{nom}	bar	315	315
	p _{max}	bar	350	350
Temperature	HLP fluid 2)	°C	-10 +80	-10 +80
	Ambient	°C	-20 +80	-20 +80
Filtration class		Class	20/18/15	20/18/15

 $^{\mbox{\tiny 1)}}$ Measured at n = 1450 rpm and p = 10 bar

²⁾ HLP mineral oil (DIN 51524) part 2

Internal gear pump PGH-3X



Features

- Fixed displacement
- Low operating noise
- ► Low flow ripple
- High efficiency, even at low speeds and viscosities due to dynamic pressure balancing
- Suitable for a wide range of viscosities and speeds
- ▶ Suitable for use with HFC fluid
- For more information on pressure fluids, see the data sheet
- ▶ Size 4: Nominal size 20 to 50
- Size 5: Nominal size 63 to 250
- Maximum pressure 350 bar
- Maximum displacement 250 cm³
- Series 3X
- Pump with iron cast housing

Product description

PGH fixed displacement internal gear pumps are pressure balanced to minimize internal leakage. The driven pinion shaft is supported by hydrodynamic bearings and drives an internal toothed ring gear. Fluid is pumped within the gear tooth cavities and a sickle-shaped segment assembly. Axial sealing plates are dynamically pressure-balanced to ensure optimal sealing of the pump gears.

Detailed information: Data sheet 10227

Technical data

System size			4	5
Nominal size			20 63	63 250
Displacement	Vg	cm ³	20.1 65.5	64.7 250.5
Speed	n _{min}	rpm	200	200
	n _{max}	rpm	3000	3000
Flow ¹⁾	qv	l/min	28.9 94.1	92.8 359.6
Nominal pressure, continuous	p _N	bar	210 315	135 315

 $^{\rm 1)}$ Measured at n = 1450 rpm and p = 10 bar

Internal gear pumps PGM-4X



Features

- ► Fixed displacement
- Very low operating noise
- Low flow ripple
- High efficiency at low speeds and viscosities due to dynamic pressure balancing
- Suitable for a wide range of viscosities and speeds
- Size 4: Nominal size 25 to 63
- Maximum pressure 210 bar
- Pump with aluminum housing

Product description

PGM-4X fixed displacement internal gear pumps are pressure-balanced to minimize internal leakage.

Available in large displacements and suitable for medium pressure operation, these pumps are ideally suited for variable-speed operation along with frequent pressure cycling and are ideal for use in plastics processing machines.

Detailed information: Data sheet 10235

Technical data

System size			4
Nominal size			25 63
Displacement		cm ³	25.3 65.5
Pressure	p _{nom}	bar	175
	p _{max}	bar	210
Speed	n _{min}	rpm	200
	n _{max}	rpm	3000
Flow ¹⁾	q _v	l/min	36.3 94.0
Fluid			HLP mineral oil (DIN 51524) part 2
Fluid temperature – HLP		°C	-10 +80
Ambient temperature		°C	-20 +60
Filtration class			20/18/15

 $^{\scriptscriptstyle 1)}$ Measured at n = 1450 rpm and p = 10 bar

Axial piston pumps A4VSO



Features

- ► Variable displacement
- Excellent suction characteristics
- Low noise
- ► Long service life
- ▶ HFC operation with a special version, see RD 92053
- Mineral oils and HFD pressure fluids
- Modular design
- ► Fast control times
- Multiple through-drive options
- ► Visual swivel angle indicator
- ► No restrictions on mounting position
- Operation with HF fluid with restrictions

Product description

A4VSO axial piston variable pumps feature a swashplate design and are suitable for open circuit operation.

Detailed information:

Data sheet 92050

Technical data

Nominal size			40 500
Displacement		cm ³	40 500
Pressure	p _{nom}	bar	350
	p _{max}	bar	400
Speed	n _{min}	rpm	On request
	n _{max}	rpm	1900 3200
Flow ¹⁾	q _v	l/min	60 533
Pump operation			Yes
Motor operation			No
Performance	P _{max}	kW	35 311
(△p = 350 bar; Vg _{max} ; n = 1500 rpm)			
Torque (△p = 350 bar, Vg _{max})	M_{max}	Nm	223 1976

 $^{1)}$ Measured at n = 1500 rpm

Axial piston pumps A10FZO, A10FZG, A10VZO, A10VZG



Features

- Suitable for variable-speed operation
- Designed for start/stop service
- Capable of long pressure holding operation
- Usable as a pump or motor
- Mineral oils (HL, HLP) in accordance with DIN 51524, part 2
- Proven A10 technology
- Optional through drive
- High efficiency

Product description

As an advanced design of the proven A10 family of pumps, these products are specifically adapted for variable speed drives in energy-efficient systems.

A10 family axial piston pumps are available as fixed displacement pumps in open (A10FZO) or closed (A10FZG) circuits, or as variable displacement pumps in open (A10VZO) or closed (A10VZG) circuits.

Detailed information: Data sheet 91485

Technical data

Туре			A10FZO	A10FZG	A10VZO	A10VZG
Nominal size			6 45 ¹⁾	6 45 ¹⁾	10 180	10 63 ²⁾
Displacement		cm ³	6 45	6 45	10.8 180	10 63
Pressure	p _{nom}	bar	315	315	250 (NG10)/315	315
	p _{max}	bar	350	350	315 (NG10)/350	350
Speed	n _{min}	rpm	On request	On request	On request	On request
	n _{max}	rpm	3000 3600	3000	1800 3600	3000
Flow ³⁾	qv	l/min	9 67.5	9 67.5	15 270	15 94.5
Performance	P _{max}	kW	1.5 11.25	1.5 11.25	2.5 45	2.5 15.75
Torque	M_{max}	Nm	9.5 72	9.5 72	17 286	17 101

 $^{\mbox{\tiny 1)}}$ 58 to 63 on request $^{\mbox{\tiny 2)}}$ On request

 $^{\scriptscriptstyle 3)}$ Measured at n = 1500 rpm

Variable-speed pressure and flow control pump system SYHDFEn-1X



Features

- Pressure transducer
- A4VSO axial piston variable displacement pump
- VT-DFPn-2X proportional valve with integrated electronic control system
- Swivel angle transducer
- ▶ Suitable for HFC fluids as per RD 92053
- ▶ Mineral oil in accordance with DIN 51524 (HL/HLP)
- Use in Sytronix DFE systems
- Infinitely variable flow control
- Long service life
- Real-time mode for non-cyclic processes
- "Teach-in" mode for cyclic processes
- Universal through drive

Product description

The SYHDFEn-1X electrohydraulically controls the displacement, pressure and power/torque of an axial piston variable displacement pump.

The control utilizes the following components:

- A4VSO axial piston variable displacement pump
- VT-DFPn-2X proportional pilot valve, with spool position feedback and integrated electronics.
- ► Swivel angle transducer
- Pressure transducer

Detailed information:

Data sheet 62242 , Retrofit guidelines for A4VSO pumps 30637

Nominal size			125	180	250	355
Displacement	$V_{g max}$	cm ³	125	180	250	355
Max. speed	n _{0 max}	rpm	1800	1800	1800	1500
Min. speed	n _{min}	rpm	50	50	50	50
Max. flow at max. speed	$q_{v0 max}$	l/min	225	324	450	533
Max. flow at n _E = 1500 rpm		l/min	186	270	375	533
Max. performance ($\triangle p$ = 280 bar) at max. speed	P _{0 max}	kW	131	189	263	311
Max. performance ($\triangle p$ = 280 bar) at n _E = 1,500 rpm		kW	109	158	219	311
Mass (without fluid)	m	kg	88	102	184	207
Suction pressure	р	bar	0.8 30	0.8 30	0.8 30	0.8 30
Max. permissible operating pressure	p _{max}	bar	350	350	350	350
Min. operating pressure	p _{min}	bar	≥20	≥20	≥20	≥20

Variable-speed pressure and flow control pump system SYDFEn-3X



Features

- Pressure transducer (order separately)
- SYDZ pre-load sequence valve (optional)
- ► A10VSO ... /32 axial piston variable displacement pump
- VT-DFPn-2X proportional valve with integrated electronic control system
- Swivel angle transducer
- Mineral oils (HL, HLP) in accordance with DIN 51524, part 2
- ► Use in Sytronix DFE systems
- Infinitely variable flow control
- Long service life
- With pulsation damping
- High-speed version
- Universal through drive

Product description

The SYDFEn-3X electrohydraulically controls the displacement, pressure and power/torque of an axial piston variable displacement pump.

The control utilizes the following components:

- ► A10VSO ... /32 variable displacement axial piston pump
- VT-DFPn-2X proportional pilot valve, with spool position feedback and integrated electronics
- Swivel angle transducer
- Pressure transducer
- SYDZ pre-load sequence valve with pressure limiting function

Detailed information:

Data sheet 62241

Nominal size			71	100	140	180
Displacement	$V_{g \max}$	cm ³	71.1	100	140	180
Max. speed	n _{o max}	rpm	2550	2300	2200	1800
Min. speed	n _{min}	rpm	50	50	50	50
Max. flow at max. speed	q _{v0 max}	l/min	181	230	308	324
Max. flow at n _E = 1,500 rpm		l/min	106.7	150	210	270
Max. performance (△p = 280 bar) at max. speed	P _{0 max}	kW	84	107	144	151
Max. performance ($\triangle p$ = 280 bar) at n _E = 1,500 rpm		kW	50	70	98	125
Mass (without through drive, incl. pilot valve)	m	kg	49	71	75	80
Nominal pressure	p _{nom}	bar	280	280	280	280
Max. permissible operating pressure	p _{max}	bar	350	350	350	350
Min. operating pressure	p _{min}	bar	≥20	≥20	≥20	≥20

Accessories

A comprehensive range of accessories is available for your Sytronix system.

Line filters

Line filters ensure that the EMC limit values are adhered to and suppress leakage current generated by line capacitors.

Braking resistors

Braking resistors provide energy dissipation, in the form of heat, resulting from dynamic braking of the drive.

Line chokes

Line chokes reduce the harmonics coupled into the supply grid. As an IndraDrive accessory, they are used to increase the continuous DC bus output and to suppress harmonics.

Power and encoder cables

Power cables are used to connect the motor to the drive unit. Encoder cables are used to connect the feedback encoder to the drive.

Auxiliary components

Accessories for connecting modules, such as the HAS01, include bus bars, fastening materials, etc. Additional items include shielded motor cables and kits for connecting to drive units (HAS02, FVAM01), mounting flange assemblies (HAS07) and commissioning accessories (RKB0001, FEAA01, ...).

Cabinets

CAB-X is a standard solution for hydraulic power unit controls with Rexroth Fv for FcP 5010 Sytronix systems.





Pressure transducers for hydraulic applications SUP-E01-SYT-HM20-2X



Features

- Sensor utilizing thin-film technology
- Stainless steel wetted surfaces
- Enhanced reliability including high burst pressure, reverse polarity, overvoltage and short-circuit protection
- Excellent temperature characteristics
- ▶ UL-listed for the US and Canadian markets
- ▶ 3 pressure levels: 100/250/400
- Electrical connection:: plug, 4-pin, M12x1
- Angled connector

Product description

Pressure transducers are used for measurement and control in hydraulic systems. Measured pressure produces a linear electrical output signal. A kit is available including angled plug and cable, and in three standard pressure ranges for Sytronix drives.

Detailed information: Data sheet 30272

Operating voltage	U	V DC	16 36
Output signals	U	V	0.1 10
	I	mA	4 20
Pressure range	р	bar	0 100/250/400
Accuracy class			0.5
Settling time (10 to 90%)	t	ms	< 1
Temperature coefficient	T _c	%	< 0.1/10 K
Fluid temperature range	T _{Fluid}	°C	-40 +90
Ambient temperature range	T _{Ambient}	°C	-40 +85
Environmental rating			IP65/IP67
Electrical connection			M12 plug, 4-pin
Pressure port			G1/4

Control Cabinet CAB-X Standard for Hydraulic Power Unit Sytronix FcP 5010



Features

- Cabinet size depending on the frequency converter RAL7035
- Motor feeder complete incl. frequency converter
 Fv 1,5 kW to 90 kW
- ▶ Thermistor- and pump protection function
- Power supply unit 24VDC regulated
- Control transformer 400/230VAC (Fv > 55 kW)
- Connectability external emergency stop
- Connectability external start / stop
- Monitoring oil level minimum (Indication lamp and switch-off function)
- Monitoring oil level maximum (Indication lamp and switch-off function)
- Monitoring oil temperature max. (Indication lamp and switch-off function)

- Monitoring oil filter (Indication lamp)
- Interface for integration in a machinery control (terminal strip)
- ► External setpoint value (Oil-pressure, oil-flow)
- Main switch
- Emergency stop

Product description

CAB-X is a standard solution for hydraulic power unit controls with Rexroth Fv for FcP 5010 Sytronix systems.

Power class of frequency converter	kW	1,5 15	18,5 45	55 90
Power supply voltage	V	3AC 380 480 (-15/+10%)	3AC 400 460 (+/-10%)	3AC 400 (+/-10%)
Power supply frequency	Hz	50/60 (+/-5%)	50/60 (+/-5%)	50/60 (+/-5%)
Degree of protection		IP54		
Ambient temperature		0 to +35 °C, from 35 to 40 °C with power derating down to 90 %		
Relative humiditiy		< 90 % RH (without condensation)		
Pre fuse mains supply	А	16 315		
Width	mm	400 1200		
Height	mm	500 1400		
Depth	mm	210 500		
Weight (incl. converter)	kg	25 300		



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